



Supplementary material: Molecular mechanisms induced by phase modifiers used in hydrometallurgy: consequences on transfer efficiency and process safety

Document complémentaire : Mécanismes moléculaires induits par les modificateurs de phase utilisés en hydrométallurgie : conséquences sur l'efficacité du transfert et la sécurité des procédés

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1. Surface tension measurements

The surface tension measurements are then transformed to surface area per polar head. The surface concentration excess Γ , is then determined from the Gibbs equation:

$$\Gamma = -\frac{1}{RT} \cdot \frac{d(\gamma)}{d(\ln[\text{extractant}])} \quad (\text{S1})$$

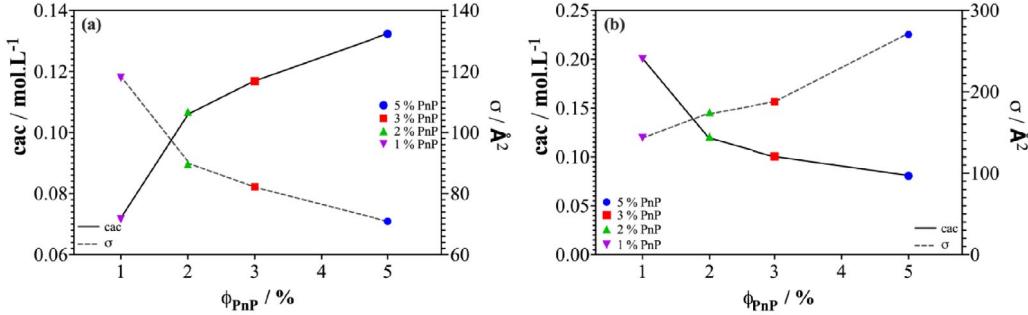
where, γ is the surface tension ($\text{N}\cdot\text{m}^{-1}$), $[\text{extractant}]$ is the concentration of the extractant in the organic phase ($\text{mol}\cdot\text{L}^{-1}$), R is the perfect gas constant ($R = 8.314472 \text{ J}\cdot\text{mol}^{-1}\cdot\text{K}^{-1}$), and T is the temperature (K).

This excess surface concentration Γ can be related to the surface area occupied by each extractant by the relation:

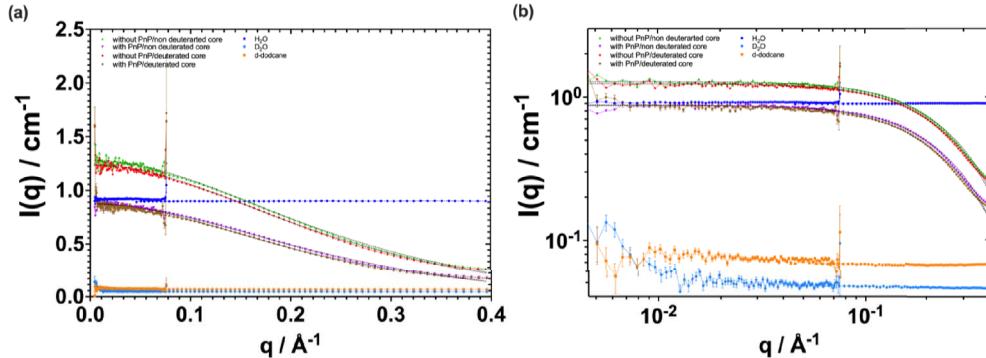
$$\sigma = \frac{1}{N_A \cdot \Gamma} \quad (\text{S2})$$

with N_A is the Avogadro constant ($N_A = 6.02214 \times 10^{23} \text{ mol}^{-1}$).

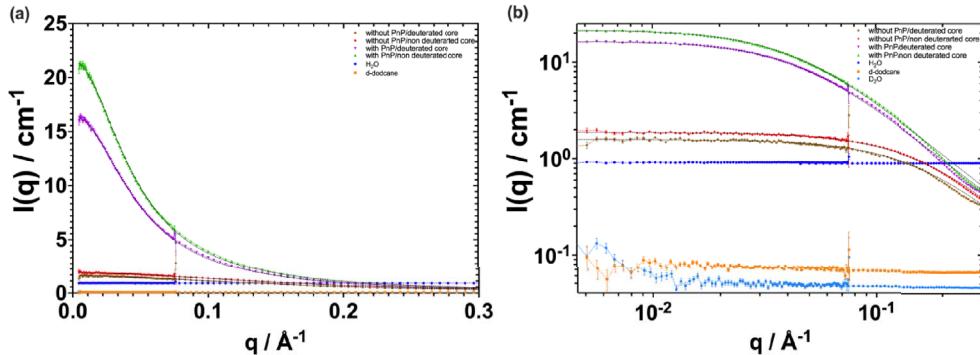
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Supplementary Figure S1. The cac values (solid black line) as well as the surface area per extractant molecule (dashed grey line) for two different extraction systems as a function of the amount of PnP added. The extractants studied are: (a) HDEHP and (b) DMDOHEMA.



Supplementary Figure S2. SANS spectra of organic phases containing 0.6 M HDEHP in deuterated dodecane.

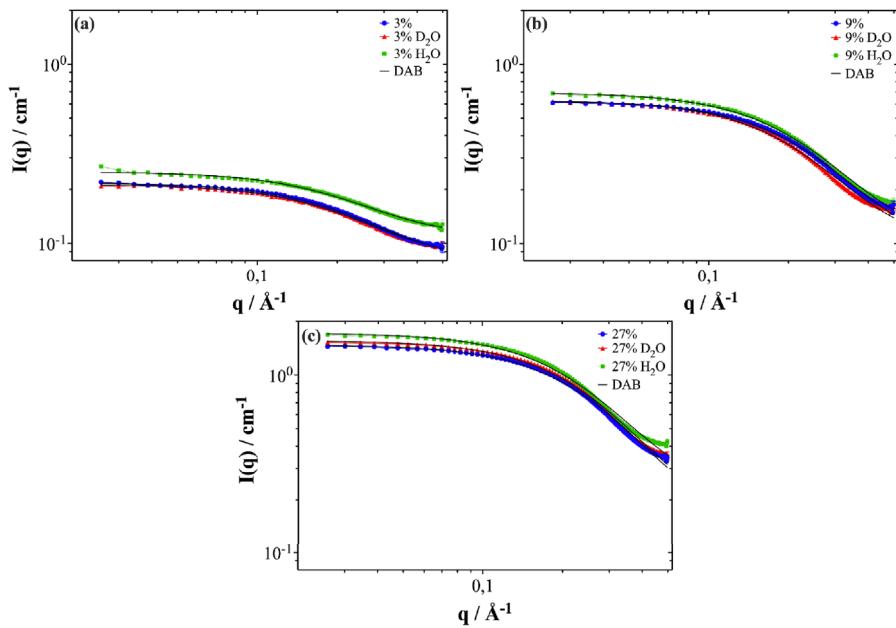


Supplementary Figure S3. SANS spectra of organic phases containing 0.6 M DMDOHEMA in deuterated dodecane.

2. Neutron scattering experiments

We systematically compare sample with co-extracted water in the polar core of the micelle present as H₂O

or as D₂O: this way of plotting allows detection of possible microemulsions if H₂O and D₂O w/o microemulsion have profoundly different signature patterns by scattering.



Supplementary Figure S4. SANS spectra of the n-octanol/dodecane binary not contacted or previously contacted with H₂O or D₂O for n-octanol volume fractions of: (a) 3%, (b) 9% and (c) 27%.