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*p*TSA-catalyzed condensation of xylenols and aldehydes under solvent-free conditions: One-pot synthesis of 9*H*-xanthene or bisphenol derivatives

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ABSTRACT

A simple and efficient procedure for the synthesis of 9*H*-xanthene or bisphenol derivatives has been developed by one-pot condensation of xylenols with aromatic aldehydes in the presence of *p*-toluenesulfonic acid (*p*TSA) as a catalyst under solvent-free conditions at 100 °C. It is noteworthy that the condensation reaction of 3,5-xylenol with aldehydes produces 9*H*-xanthene derivatives, while the reaction with other xylenols leads to the corresponding bisphenol derivatives. Different types of aromatic aldehydes are used in the reaction and in every case the products were obtained in good to excellent yields. The structures of these compounds were established on the basis of IR, ¹H NMR, ¹³C NMR and CHN data.

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1. Introduction

Organic syntheses involving greener process under solvent-free conditions have received significant attention in the previous years due to the simplification of experimental procedures, work-up techniques and saving labor to bring down pollution as well as handling costs [1]. Xanthenes and benzoxanthenes are important intermediates in organic synthesis due to their wide range of biological and pharmaceutical properties, such as antiviral [2], antibacterial [3], and anti-inflammatory [4] activities. The other useful applications of these heterocycles include their utilization as dyes [5], as fluorescent materials for the visualization of biomolecules [6] and in laser technologies [7]. In view of the great importance of xanthenes in pharmaceutical and industrial chemistry, although various methods have been reported for the synthesis of xanthenes and benzoxanthenes [8], there still remains a need for the

* Corresponding author. E-mail address: Akbar_mobini@yahoo.com (A. Mobinikhaledi). development of new and simple synthetic methods for the efficient preparation of new xanthene derivatives.

Bisphenols have attracted great interest because of their importance in organic chemistry. Bisphenol-A, for example, is a key monomer in the production of epoxy resins and in the most common form of polycarbonate plastic, which is used to make a variety of common products, including water bottles, sports equipment, medical and dental devices, CDs and DVDs and eyeglass lenses [9].

Bisphenols are often prepared by the condensation reaction of phenols and aldehydes or ketones in the presence of various protonic or Lewis acids, such as boron trifluoride [10], polyphosphoric acid [11], dry hydrochloric acid [12], acetic acid [13], trifluoro-methanesulfonic acid (TfOH)[14], cetyltrimethyl-ammonium chloride [15], metal cation-exchanged montmorillonites [16], heteropolyacid (HPA) and supported HPA [17]. Although these methods are suitable for the synthesis of bisphenols, many of them suffer from one or more drawbacks, such as long reaction times, low yield, use of toxic solvents, requirement of an excess of reagents/catalysts, hash reaction conditions, tedious workup and multistep purifications. The search for milder and

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Scheme 1. Synthesis of 9H-xanthene derivatives.

Table 1			
Optimization	of the	reaction	conditions.

Entry	Conditions	Time (min)	Yield (%) ^a
1	EtOH, reflux, pTSA (0.1 equiv.)	180	30
2	CH_3CN , reflux, pTSA (0.1 equiv.)	180	< 20
3	$CHCl_3$, reflux, pTSA (0.1 equiv.)	180	40
4	THF, reflux, pTSA (0.1 equiv.)	180	53
5	Solvent-free, 100 °C, pTSA (0.1 equiv.)	40	90
6	Solvent-free, 100 °C, pTSA (0.2 equiv.)	40	90

^a Isolated yields.

more environmentally benign conditions is, therefore, highly demanding for the synthesis of these compounds.

Considering the attention given to the condensation of hydroxyaromatic compounds with aldehydes, it is rather surprising that the products from such reactions involving the use of xylenol derivatives have not been described in the literature. This general type of reaction has provided a convenient route to a variety of complex substances that are accessible only with difficulty with other methods.

2. Results and discussion

*p*TSA is a low-cost solid catalyst, which has been recently used as a substitute for conventional acidic catalytic materials [18]. A literature survey revealed that several articles have been published about the condensation of phenols and aldehydes in the presence of *p*TSA [19,20a]. In view of these reports and also due to our recent studies directed toward the development of practical, safe and environmentally friendly procedures for some important transformations [20], we are reporting herein the reaction of aldehydes and xylenols for the formation of 9*H*-xanthene and bisphenol derivatives in the presence of a catalytic amount of *p*TSA under solvent-free conditions (Schemes 1 and 2). To the best of our knowledge, this methodology has not been reported in the literature.

In order to determine the most appropriate reaction conditions, the condensation reaction of 3,5-xylenol with 4-chlorobenzaldehyde was carried out in different solvents and under solvent-free condition in the presence of *p*TSA. The results are shown in Table 1. The best results were obtained with 10 mol% of the catalyst under solvent-free conditions at 100 °C and gave the corresponding 9*H*xanthene in high yields. *p*TSA in excess of 0.2 equival. did not improve the yield to a greater extent (Table 1, entry 6). A slight excess of 3,5-xylenol was found to be advantageous, and hence, the molar ratio of 3,5-xylenol to aldehyde was kept at 2.2:1.

After optimizing the conditions, next, we examined the generalization of this procedure to other substrates using 3,5-xylenol and different aromatic aldehydes (Table 2). Benzaldehyde and other aromatic aldehydes containing electron-withdrawing and electron-donating groups were employed and reacted to give the corresponding 9*H*-xanthenes in good to high yields. The presence of an electron-donating (methyl) group on the aromatic ring of the aldehyde (Table 2, entry 4) decreased both the rate and the yield of the reaction. However, when some aliphatic aldehydes, such as propionaldehyde and isobutyraldehyde, were used in this protocol under the above optimized conditions, unfortunately, the expected products could not be obtained.

Encouraged by the successful condensation of aldehydes and 3,5-xylenol under solvent-free condition to give 9*H*-xanthenes derivatives, we next attempted the reaction with other xylenols such as 2,4-xylenol, 3,4-xylenol,



Scheme 2. Synthesis of bisphenol derivatives.

Table 2Synthesis of 9H-xanthene and bisphenols derivatives.

Entry	Aldehyde	Phenol	Product	Time (min)	Yield (%) ^a	M.P. (°C)
1	СНО	OH	CH ₃ CH ₃	50	86	189–191
		H ₃ C CH ₃	H ₃ C CH ₃			
2	CI	OH	CI	40	90	233–234
		H ₃ C CH ₃	CH ₃ CH ₃			
3	СНО	НСССИ	NO ₂	40	91	215–217
	O ₂ N ²		CH ₃ CH ₃			
4	СНО	ОН	H ₃ C O CH ₃	60	80	195–196
	1130	H ₃ C CH ₃	CH ₃ CH ₃			
_			H ₃ C CH ₃			174 175
5	СНО	OH	он он	60	78	174–175
		CH ₃	H ₃ C CH ₃ CH ₃			
6	СНО	OH	CH ₃	70	75	189–191
	n ₃ C	CH ₃	OH OH			
7			H ₃ C CH ₃ CH ₃	45	94	105 106
7	CI	OH		45	84	192-190
		CH ₃ CH ₃	Н.С. СН.			
			CH_3 CH_3 CH_3			

Table 2 (Continued)

Entry	Aldehyde	Phenol	Product	Time (min)	Yield (%) ^a	M.P. (°C)
8	CI	OH CH ₃ CH ₃	H_3C H_3C H_3C H_3C H_3C H_3C H_3C H_3C H_3 H_3 H_3C H_3 $H_$	50	81	172-73
9	CHO NO ₂	CH ₃ CH ₃	OH OH H ₃ C CH ₃ CH ₃	60	83	170-72
10	CHO	H ₃ C	HO CH ₃ HO CH ₃ CH ₃ CH ₃ CH ₃ CH ₃	60	80	227–28
11	Br CHO	H ₃ C	$HO \xrightarrow{CH_3} CH_3 \xrightarrow{CH_3} OH$	75	77	201-02
12	CHO NO ₂	H ₃ C	HO CH ₃ CH ₃ HO CH ₃ CH ₃ CH ₃ CH ₃	60	82	219–20

^a Isolated yields.

2,5-xylenol, and aromatic aldehydes under optimized reaction conditions, which led to the exclusive formation of bisphenol derivatives (Scheme 2). Various aromatic aldehydes, bearing electron-withdrawing groups as well as electron-donating groups, were synthesized under optimized conditions. It was found that the corresponding bisphenol derivatives could also be obtained in good to high yields without any difficulty (Table 2). The obtained results indicated that 2,5-xylenol reacted with aldehydes only at the *para* positions, due to the lower steric hindrance at this position.

A mechanistic rationale portraying the probable sequence of events is given in Scheme 3. Phenol–aldehyde

condensation in the presence of an acid catalyst is believed to proceed via a quinone methide (QM) intermediate [21], which has been used in many tandem processes [22] and [4+2] cycloaddition with a variety of dienophiles [23]. The reaction proceeds through the in situ formation of *ortho* or *para*-QM intermediates by nucleophilic addition of xylenol to the aldehyde, which is further attacked by a second molecule of xylenol to give bisphenols or by cyclodehydration to give the xanthene derivatives.

Comparing the structures of xylenols and of the corresponding products, it can be seen that in all the cases, xylenols reacted at positions with lower steric hindrance; the fact that 3,5-xylenol produced xanthene



Scheme 3. The most probable mechanism for the condensation of xylenols and aldehydes.



Scheme 4. The resonance structures of the carbocation resulting from 3,5-xylenol attack to o-quinone methide intermediate.

derivatives but that 2,4-xylenol and 3,4-xylenol gave bisphenol derivatives can be explained by the stability of the carbocation, resulting from the xylenol attack on the *o*-QM intermediate (Scheme 4). Each one of these carbocations is a hybrid of four structures: for example, I–IV for 3,5xylenol. In the cases of structures III–IV, the positive charge is located on the carbon atom to which CH₃ is attached. Thus, these carbocations are particularly stable. Because of the contribution of the structures III–IV, the hybrid carbocation resulting from 3,5-xylenol is more stable than the carbocation resulting from 2,4-xylenol and 3,4-xylenol.

3. Conclusion

In summary, a convenient and efficient procedure has been developed for the synthesis of 9*H*-xanthene and bisphenol derivatives by the condensation of various aromatic aldehydes with xylenols using *p*TSA as a catalyst. The present approach offers the advantages of clean reaction, simple methodology, short reaction time, high yield, easy purification, and economic availability of the catalyst.

4. Experimental

4.1. General

The melting points were measured by using capillary tubes on an electro thermal digital apparatus and are uncorrected. The progress of reactions was monitored by thin-layer chromatography (TLC) using *n*-hexane/EtOAc as the eluent. IR spectra were recorded on a KBr disc with a Mattson Galaxy Series FTIR 5000 spectrometer. NMR spectra were recorded with a Bruker spectrometer (300 MHz) in DMSO- d_6 or CDCl₃ with TMS as an internal standard. Elemental analyses were performed by Vario EL equipment at Arak University.

4.2. General procedure for the preparation of 9H-xanthene derivatives

To a mixture of aldehyde (1 mmol) and 3,5-xylenol (2.2 mmol), pTSA (0.1 mmol) was added. The reaction mixture was stirred magnetically at 100 °C for the

appropriate time, as shown in Table 2. The progress of the reaction was monitored by TLC. After the completion of the reaction, the reaction mixture was cooled to room temperature, and a mixture of $EtOH-H_2O(5:1)$ was added to it. The suspension was stirred for 10 min and the precipitate was filtered. The crude products were purified by recrystallization from a mixture of $EtOH-H_2O(5:1)$.

4.2.1. 1,3,6,8-tetramethyl-9-phenyl-9H-xanthene (Table 2, entry 1)

IR (KBr): ν_{max} = 3022, 2964, 2918, 1631, 1616, 1564, 1454, 1330, 1294, 1219, 1147, 1055, 841, 752, 702 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ = 7.21 (d, *J* = 7.8 Hz, 2H), 7.12 (t, *J* = 7.4 Hz, 2H), 7.02 (t, *J* = 7.4 Hz, 1H), 6.80 (s, 2H), 6.61 (s, 2H), 5.08 (s, 1H), 2.25 (s, 6H), 2.22 (s, 6H); ¹³C NMR(75 MHz, CDCl₃): δ = 151.9, 144.6, 137.4, 136.6, 128.6, 128.5, 126.3, 126.1, 122.3, 115.2, 40.1, 21.1, 19.3; Anal calcd for C₂₃H₂₂O: C, 87.86; H, 7.05. Found: C, 87.95; H, 7.15.

4.2.2. 9-(4-chlorophenyl)-1,3,6,8-tetramethyl-9H-xanthene (Table 2, entry 2)

IR (KBr): ν_{max} = 3028, 2914, 1632, 1616, 1568, 1485, 1408, 1298, 1221, 1147, 1058, 841, 804 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ = 7.14 (d, *J* = 8.5 Hz, 2H), 7.08 (d, *J* = 8.5 Hz, 2H), 6.79 (s, 2H), 6.62 (s, 2H), 5.06 (s, 1H), 2.23 (s, 12H), ¹³C NMR (75 MHz, CDCl₃): δ = 151.7, 143.1, 137.6, 136.3, 131.9, 129.7, 128.6, 126.1, 121.6, 115.1, 39.4, 21.0, 19.2; Anal calcd for C₂₃H₂₁ClO: C, 79.18; H, 6.07. Found: C, 79.14; H, 6.11.

4.2.3. 1,3,6,8-tetramethyl-9-(4-nitrophenyl)-9H-xanthene (Table 2, entry 3)

IR (KBr): $\nu_{max} = 3030$, 2953, 2916, 1632, 1614, 1591, 1518, 1450, 1346, 1298, 1221, 1147, 1059, 839, 746 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): $\delta = 7.99$ (d, J = 8.8 Hz, 2H), 7.37 (d, J = 8.8 Hz, 2H), 6.82 (s, 2H), 6.64 (s, 2H), 5.21 (s, 1H), 2.23 (s, 12H), ¹³C NMR(75 MHz, CDCl₃): $\delta = 151.8$, 151.6, 146.2, 138.2, 136.3, 129.1, 126.3, 123.8, 120.7, 115.4, 39.9, 21.1, 19.2; Anal calcd for C₂₃H₂₁NO₃: C, 76.86; H, 5.89; N, 3.90. Found: C, 76.95; H, 5.96; N, 3.88.

4.2.4. 1,3,6,8-tetramethyl-9-p-tolyl-9H-xanthene (Table 2, entry 4)

IR (KBr): $\nu_{max} = 3025$, 2918, 1632, 1615, 1568, 1454, 1408, 1298, 1219, 1148, 1057, 843, 797 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): $\delta = 7.10$ (d, J = 8.0 Hz, 2H), 6.92 (d, J = 7.9 Hz, 2H), 6.78 (s, 2H), 6.60 (s, 2H), 5.04 (s, 1H), 2.24 (s, 6H), 2.21 (s, 6H), 2.16 (s, 3H), ¹³C NMR(75 MHz, CDCl₃): $\delta = 151.8$, 141.7, 137.3, 136.5, 135.8, 129.2, 128.4, 126.1, 122.4, 115.1, 39.7, 21.2, 21.1, 19.4; Anal calcd for C₂₄H₂₄O: C, 87.76; H, 7.37. Found: C, 87.68; H, 7.44.

4.3. General procedure for the preparation of bisphenol derivatives

To a mixture of aldehyde (1 mmol) and xylenol (2.2 mmol), *p*TSA (0.1 mmol) was added. The reaction mixture was stirred magnetically at 100 °C for the appropriate time as shown in Table 2. The progress of the reaction was monitored by TLC. After the completion of

the reaction, the reaction mixture was cooled to room temperature, and a mixture of $EtOH-H_2O(3:1)$ was added to it. The suspension was stirred for 10 min and the precipitate was filtered. The crude products were purified by recrystallization from a mixture of $EtOH-H_2O(3:1)$.

4.3.1. 6,6'-(phenylmethylene)bis(3,4-dimethylphenol) (Table 2, entry 5)

IR (KBr): ν_{max} = 3555, 3476, 3019, 2918, 1616, 1508, 1456, 1402, 1279, 1194, 1057, 860, 696 cm⁻¹; ¹H NMR (300 MHz, DMSO-*d*₆): δ = 8.77 (s, 2H), 7.13 (t, *J* = 7.3 Hz, 2H), 7.05 (t, *J* = 7.0 Hz, 1H), 6.86 (d, *J* = 7.5 Hz, 2H), 6.47 (s, 2H), 6.31 (s, 2H), 5.81 (s, 1H), 2.00 (s, 6H), 1.89 (s, 6H); ¹³C NMR (75 MHz, DMSO-*d*₆): δ = 151.2, 141.8, 136.5, 131.0, 129.3, 129.0, 128.6, 126.6, 126.1, 117.7, 44.3, 19.5, 19.1; Anal calcd for C₂₃H₂₄O₂: C, 83.10; H, 7.28. Found: C, 83.14; H, 7.33.

4.3.2. 6,6'-(p-tolylmethylene)bis(3,4-dimethylphenol) (Table 2, entry 6)

IR (KBr): ν_{max} = 3470, 3416, 3017, 2918, 1611, 1510, 1456, 1404, 1273, 1186, 1058, 999, 852 cm⁻¹; ¹H NMR (300 MHz, DMSO-*d*₆): δ = 8.71 (s, 2H), 6.93 (d, *J* = 7.4 Hz, 2H), 6.74 (d, *J* = 7.7 Hz, 2H), 6.45 (s, 2H), 6.31 (s, 2H), 5.76 (s, 1H), 2.16 (s, 3H), 2.00 (s, 6H), 1.89 (s, 6H); ¹³C NMR (75 MHz, DMSO-*d*₆): δ = 153.0, 142.1, 134.6, 134.5, 131.1, 129.4, 128.9, 128.1, 125.5, 116.8, 42.0, 21.1, 19.7, 19.2; Anal calcd for C₂₄H₂₆O₂: C, 83.20; H, 7.56. Found: C, 83.29; H, 7.47.

4.3.3. 6,6'-((4-chlorophenyl)methylene)bis(3,4dimethylphenol) (Table 2, entry 7)

IR (KBr): $\nu_{max} = 3466$, 3412, 3013, 2920, 1616, 1578, 1508, 1489, 1404, 1279, 1192, 1155, 1089, 1012, 860, 812 cm⁻¹; ¹H NMR (300 MHz, DMSO- d_6): $\delta = 8.82$ (s, 2H), 7.19 (d, J = 7.8 Hz, 2H), 6.86 (d, J = 7.9 Hz, 2H), 6.48 (s, 2H), 6.31 (s, 2H), 5.78 (s, 1H), 2.01 (s, 6H), 1.90 (s, 6H); ¹³C NMR (75 MHz, DMSO- d_6): $\delta = 153.0$, 144.3, 134.9, 131.2, 131.1, 130.5, 128.2, 127.4, 125.8, 116.9, 42.1, 19.7, 19.2; Anal calcd for C₂₃H₂₃ClO₂: C, 75.30; H, 6.32. Found: C, 75.33; H, 6.26.

4.3.4. 6,6'-((4-chlorophenyl)methylene)bis(2,4dimethylphenol) (Table 2, entry 8)

IR (KBr): $\nu_{\text{max}} = 3503$, 3025, 2917, 1616, 1487, 1406, 1254, 1219, 1184, 1136, 1088, 1014, 847, 725 cm⁻¹; ¹H NMR (300 MHz, DMSO- d_6): $\delta = 7.93$ (s, 2H), 7.22 (d, J = 8.2 Hz, 2H), 6.90 (d, J = 8.3 Hz, 2H), 6.66 (s, 2H), 6.20 (s, 2H), 6.05 (s, 1H), 2.03 (s, 6H), 1.98 (s, 6H); ¹³C NMR(75 MHz, DMSO- d_6): $\delta = 150.7$, 144.1, 131.4, 131.3, 130.7, 129.8, 128.3, 128.1, 127.5, 124.6, 43.2, 20.9, 17.2; Anal calcd for C₂₃H₂₃ClO₂: C, 75.30; H, 6.32. Found: C, 75.23; H, 6.37.

4.3.5. 6,6'-((3-nitrophenyl)methylene)bis(2,4dimethylphenol) (Table 2, entry 9)

IR (KBr): $\nu_{max} = 3432$, 3007, 2912, 1523, 1487, 1348, 1319, 1217, 1165, 862, 739 cm⁻¹; ¹H NMR (300 MHz, DMSO- d_6): $\delta = 8.05$ (s, 2H), 7.97 (d, J = 8.1 Hz, 1H), 7.66 (s, 1H), 7.49 (t, J = 7.9 Hz, 1H), 7.38 (d, J = 7.4 Hz, 1H), 6.70 (s, 2H), 6.24 (s, 2H), 6.19 (s, 1H), 2.05 (s, 6H), 1.99 (s, 6H); ¹³C NMR (75 MHz, DMSO- d_6): $\delta = 150.7$, 148.1, 147.6, 136.4, 130.4, 130.1, 129.9, 128.1, 127.8, 124.8, 123.5, 121.4, 43.6, 20.9, 17.2; Anal calcd for C₂₃H₂₃NO₄: C, 73.19; H, 6.14; N, 3.71. Found: C, 73.31; H, 6.22; N, 3.75.

4.3.6. 4,4'-(phenylmethylene)bis(2,5-dimethylphenol) (Table 2, entry 10)

IR (KBr): ν_{max} = 3545, 3397, 3020, 2966, 2922, 1622, 1587, 1506, 1462, 1410, 1279, 1157, 1068, 991, 900, 739, 700 cm⁻¹; ¹H NMR (300 MHz, DMSO-*d*₆): δ = 8.91 (s, 2H), 7.19 (t, *J* = 7.1 Hz, 2H), 7.10 (t, *J* = 7.0 Hz, 1H), 6.91 (d, *J* = 7.4 Hz, 2H), 6.49 (s, 2H), 6.23 (s, 2H), 5.34 (s, 1H), 1.90 (s, 6H), 1.85 (s, 6H); ¹³C NMR (75 MHz, DMSO-*d*₆): δ = 153.7, 144.2, 134.4, 132.9, 131.1, 129.8, 128.6, 126.3, 120.6, 117.1, 48.7, 19.4, 16.4; Anal calcd for C₂₃H₂₄O₂: C, 83.10; H, 7.28. Found: C, 83.07; H, 7.21.

4.3.7. 4,4'-((4-bromophenyl)methylene)bis(2,5dimethylphenol) (Table 2, entry 11)

IR (KBr): ν_{max} = 3441, 2947, 2920, 1616, 1508, 1458, 1406, 1281, 1153, 1072, 995, 902, 810, 758 cm⁻¹; ¹H NMR (300 MHz, DMSO-*d*₆): δ = 8.95 (s, 2H), 7.38 (d, *J* = 8.1 Hz, 2H), 6.85 (d, *J* = 8.1 Hz, 2H), 6.49 (s, 2H), 6.20 (s, 2H), 5.33 (s, 1H), 1.89 (s, 6H), 1.86 (s, 6H); ¹³C NMR(75 MHz, DMSO-*d*₆): δ = 153.8, 143.8, 134.5, 132.3, 132.0, 131.5, 131.1, 120.8, 119.4, 117.2, 48.1, 19.3, 16.4; Anal calcd for C₂₃H₂₃BrO₂: C, 67.16; H, 5.64. Found: C, 67.25; H, 5.55.

4.3.8. 4,4'-((3-nitrophenyl)methylene)bis(2,5dimethylphenol) (Table 2, entry 12)

IR (KBr): ν_{max} = 3441, 3348, 3017, 2914, 1618, 1591, 1529, 1458, 1406, 1357, 1284, 1155, 1074, 993, 904, 804, 735 cm⁻¹; ¹H NMR (300 MHz, DMSO-*d*₆): δ = 9.01 (s, 2H), 8.00 (d, *J* = 7.5 Hz, 1H), 7.74 (s, 1H), 7.51 (t, *J* = 7.9 Hz, 1H), 7.38 (d, *J* = 7.7 Hz, 1H), 6.52 (s, 2H), 6.20 (s, 2H), 5.57 (s, 1H), 1.92 (s, 6H), 1.86 (s, 6H); ¹³C NMR(75 MHz, DMSO-*d*₆): δ = 154.1, 148.3, 146.9, 136.5, 134.7, 131.7, 131.2, 130.0, 123.9, 121.6, 121.1, 117.4, 48.2, 19.3, 16.3; Anal calcd for C₂₃H₂₃NO₄: C, 73.19; H, 6.14; N, 3.71. Found: C, 73.10; H, 6.24; N, 3.69.

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