



Full paper/Mémoire

Synthesis, characterization and ethylene polymerization of 1-(2,6-dimethyl-4-fluorenylphenylimino)-2-aryliminoacenaphthylnickel bromides

Venkataramana Katla^a, Erlin Yue^a, Natesan Mannangatti Rajendran^a,
Tongling Liang^a, Wen-Hua Sun^{a, b, *}

^a Key Laboratory of Engineering Plastics, Beijing National Laboratory for Molecular Sciences, Institute of Chemistry, Chinese Academy of Sciences, Beijing 100190, China

^b State Key Laboratory for Oxo Synthesis and Selective Oxidation, Lanzhou Institute of Chemical Physics, Chinese Academy of Sciences, Lanzhou 730000, China

ARTICLE INFO

Article history:

Received 9 November 2015

Accepted 7 January 2016

Available online 15 February 2016

Keywords:

Acenaphthylene ligand

Ni(II) complex

Ethylene polymerization

Lesser branched polyethylene

ABSTRACT

A series of 1-(2,6-dimethyl-4-fluorenylphenylimino)-2-aryliminoacenaphthylene compounds (aryl = 2,6-di(Me)Ph (**L1**), 2,6-di(Et)Ph (**L2**), 2,6-di(*i*-Pr)Ph (**L3**), 2,4,6-tri(Me)Ph (**L4**), 2,6-di(Et)-4-MePh (**L5**)) was prepared and used to form their corresponding dibromonickel complexes (**D1–D5**). Both **L1–L5** and **D1–D5** were fully characterized by FT-IR and elemental analysis as well as NMR measurements in the case of ligands **L1–L5**. The molecular structure of the representative complex **D5** was confirmed by single crystal X-ray diffraction revealing a distorted trigonal bipyramidal geometry around the nickel center. On activation with either ethylaluminum sesquichloride (Et₃Al₂Cl₃, EASC) or methylaluminoxane (MAO), all nickel complexes exhibited high activities up to 9.82×10^6 g of PE (mol of Ni)⁻¹ h⁻¹ for ethylene polymerization. In comparison with the polyethylenes obtained with related Ni pre-catalysts, the polyethylenes obtained in this work possessed relatively higher molecular weights and lower levels of branching, highlighting the significant influence of the remote fluorenyl substituent.

© 2016 Académie des sciences. Published by Elsevier Masson SAS. All rights reserved.

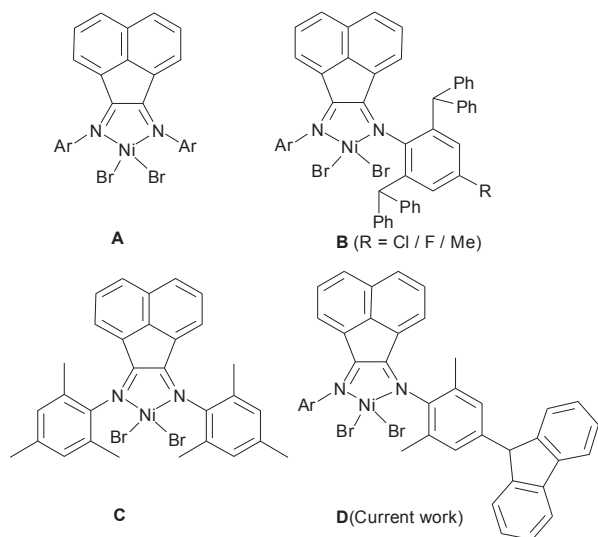
1. Introduction

The design of effective late-transition metal pre-catalysts for ethylene reactivity (polymerization vs. oligomerization) has been the subject of extensive exploration for twenty years or so [1]. The discovery of highly active α -diimino-nickel complexes [2] (**A**, Scheme 1) resurrected the use of nickel as the metal centre following the pioneering SHOP process for ethylene oligomerization [3]. To enhance the catalytic performances of nickel-based pre-catalysts, two approaches have been followed: the fine tuning of existing

ligand types [4,5] and the design of alternative ligand sets [6,7]. The most promising pre-catalysts identified for a commercial process are those based on 1,2-bis(arylimino)acenaphthylnickel precursors (**B**, Scheme 1) [5], which exhibit high productivities and thermal stability. Moreover, the unique properties displayed by the resultant polyethylenes make these novel elastomeric materials worthy of note [8]. Among the reports dealing with ligand modifications [1,4,5], few have explored the influence of remote substituents [9], such as fluorenyl groups. Of these reports, most have focused on the effect of remote methyl substituents (e.g. on the *para*-position of N-aryl group) within late-transition metal complexes (**C**, Scheme 1) [10] due, in large part, to the availability of the anilines (with and without *para*-methyl substituents) involved in the ligand

* Corresponding author.

E-mail address: whsun@iccas.ac.cn (W.-H. Sun).



Scheme 1. The variation of 1,2-bis(arylimino)acenaphthyl nickel precatalysts.

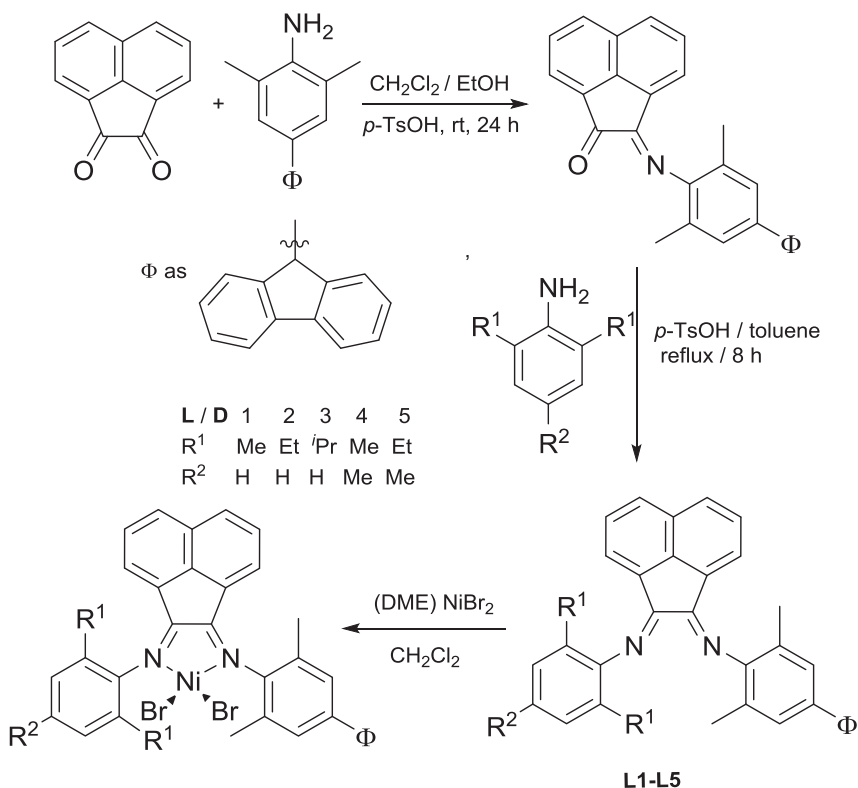
synthesis. To further investigate the influence of remote substituents, the 2,6-dimethyl-4-fluorenylphenylamine is designed and used to prepare 1-(2,6-dimethyl-4-fluorenylphenylimino)-2-aryliminoacenaphthylene derivatives and their nickel complexes (**D**, **Scheme 1**).

2. Results and discussion

2.1. Synthesis and characterization of 1-(2,6-dimethyl-4-fluorenylphenylimino)-2-aryliminoacenaphthylene derivatives (**L1–L5**) and their nickel bromide complexes (**D1–D5**)

According to a previous report [5], 2-(2,6-dimethyl-4-fluorenylphenylimino)acenaphthyleneone can be prepared by the stoichiometric condensation of acenaphthylene-1,2-dione with 2,6-dimethyl-4-fluorenylphenylamine. We have found that this compound can undergo further reactions with various anilines to form the corresponding 1-(2,6-dimethyl-4-fluorenylphenylimino)-2-aryliminoacenaphthylene derivatives (**L1–L5**, **Scheme 2**) in reasonable yields, respectively. These compounds were characterized by the FT-IR spectra, NMR spectroscopy and elemental analyses. Treatment of **L1–L5** with (DME)NiBr₂ in dichloromethane produces the corresponding nickel(II) bromide complexes **D1–D5** (**Scheme 2**) in good yields, which were characterized by FT-IR spectroscopy and elemental analyses.

With regard to the FT-IR spectra, the nickel bromide complexes **D1–D5** showed C=N stretching vibrations in the range of 1652 cm⁻¹–1609 cm⁻¹, which are at lower frequencies to those observed in the for free **L1–L5** (1677 cm⁻¹–1636 cm⁻¹) and of weaker intensity. This suggests effective coordination between N_{imino} atom and the nickel centre. In addition, the molecular structure of



Scheme 2. Synthesis of ligands **L1–L5** and their nickel complexes **D1–D5**.

representative **D5** was determined by single-crystal X-ray diffraction.

2.2. X-ray crystallographic study

Crystals suitable for the X-ray crystallographic study were grown by layering a chloroform solution of **D5** with diethyl ether. Complex **D5** exhibits as distorted trigonal bipyramidal geometry around the nickel center, consisting of two nitrogen atoms (N1 and N2), two bromides and an oxygen of the coordinated water molecule. The molecular structure of complex **D5** is shown in Fig. 1, and selected bond lengths and angles are given in Table 1. The bond length of Ni1–N1 (2.050(3) Å) is slightly shorter than the corresponding value of the Ni1–N2 (2.175(3) Å). The plane composed of N1, N2, and Ni1 forms the dihedral angles of 81.03° with the N1-aryl ring and 77.04° with the N2-aryl ring, respectively.

2.3. Ethylene polymerization

Complex **D4** was investigated as a pre-catalyst with various alkylaluminum reagents such as methylaluminoxane (MAO), modified methylaluminoxane (MMAO), ethylaluminum sesquichloride (EASC), diethylaluminum chloride (Et₂AlCl) and dimethylaluminum chloride (Me₂AlCl) at 20 °C under 10 atm ethylene pressure; the results of the evaluation are collected in Table 2. High activities for ethylene polymerization were achieved for all co-catalysts screened. Of the two classes of co-catalysts, methylaluminoxanes and alkylaluminum chlorides, the systems involving EASC or MAO showed the higher activities. Therefore the optimum conditions were determined using the catalytic system of comprised of **D4** with EASC or MAO, and the extensive investigations were conducted with all title complexes.

2.3.1. Ethylene polymerization by complexes **D1–D5**/EASC system

To optimize the catalytic conditions, complex **D4** was extensively explored with the reaction parameters such as molar ratios of Al/Ni, reaction temperature and reaction time (Table 3). On increasing the molar ratio of Al/Ni from

Table 1
Selected bond lengths (Å) and angles (°) for complex **D5**.

| Bond lengths (Å) | |
|-------------------|-------------|
| Ni(1)–N(1) | 2.050 (3) |
| Ni(1)–N(2) | 2.175 (3) |
| O(1)–Ni(1) | 2.066 (3) |
| Br(1)–Ni(1) | 2.4295 (9) |
| Br(2)–Ni(1) | 2.4211 (9) |
| C(1)–N(1) | 1.285 (5) |
| C(24)–N(1) | 1.440 (5) |
| C(12)–N(2) | 1.288 (5) |
| C(13)–N(2) | 1.452 (5) |
| Bond angles (°) | |
| Br1–Ni(1)–Br2 | 142.95 (3) |
| N(1)–Ni(1)–O(1) | 92.77 (13) |
| N(1)–Ni(1)–N(2) | 80.50 (13) |
| O(1)–Ni(1)–N(2) | 172.61 (13) |
| Br(2)–Ni(1)–Ni(1) | 120.90 (9) |
| Br(2)–O(1)–Ni(1) | 87.65 (9) |
| Br(2)–N(2)–Ni(1) | 93.17 (9) |
| Br(1)–N(1)–Ni(1) | 95.98 (9) |
| Br(1)–Ni(1)–O(1) | 96.56 (9) |
| Br(1)–N(2)–Ni(1) | 96.56 (9) |
| C(1)–N(1)–Ni(1) | 113.3 (3) |
| C(12)–N(2)–Ni(1) | 109.0 (2) |

200 to 600 (entries 1–5, Table 3), the catalytic activity gradually improved with the Al/Ni ratio between 200 and 400 (entries 1–3, Table 3) showing the best activity as 8.41×10^6 g of PE (mol of Ni)⁻¹ h⁻¹; further increasing the Al/Ni ratio up to 600 (entries 4–5, Table 3) resulted in a slight decrease in the catalytic activity. In general, the polyethylenes obtained exhibited similar molecular weights and narrow polydispersities; their GPC curves are shown in Fig. 2. On increasing the temperature from 20 to 60 °C, significant decreases were observed for the activities from 8.41 to 1.14×10^6 g of PE (mol of Ni)⁻¹ h⁻¹, being caused by both deactivation of the active species and the lower solubility of ethylene at elevated temperatures [5,6]. Indeed, the molecular weights of the resultant polyethylenes showed no clear trend (Fig. 3).

Regarding the lifetime of active species, the polymerizations by the **D4**/EASC system was conducted over different times from 15 to 60 min (entries 3 and 10–12, Table 3). The highest activity was observed with 15 min (entry 10, Table 3); the longer reaction times used, the

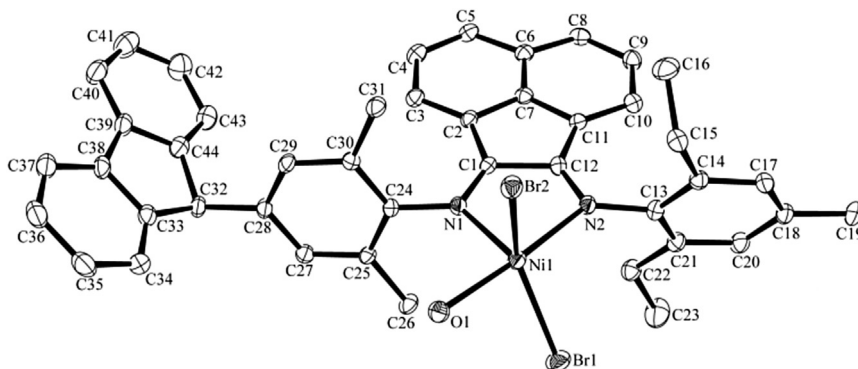


Fig. 1. Molecular structure of **D5**·H₂O. Thermal ellipsoids are drawn at the 30% probability level. Hydrogen atoms and the molecule of diethyl ether are omitted for clarity.

Table 2
Ethylene polymerization by complex **D4** with various co-catalysts^a.

| Entry | Cocat. | Al/Ni | Yield/g | Act. ^b | M_w^c | M_w/M_n^c | $T_m^d/^\circ\text{C}$ |
|-------|----------------------|-------|---------|-------------------|---------|-------------|------------------------|
| 1 | MAO | 2000 | 4.40 | 4.40 | 2.69 | 2.05 | 123.9 |
| 2 | MMAO | 2000 | 1.34 | 1.34 | 2.18 | 1.73 | 131.7 |
| 3 | EASC | 400 | 8.41 | 8.41 | 1.64 | 3.11 | 124.1 |
| 4 | Et ₂ AlCl | 400 | 4.31 | 4.31 | 2.38 | 2.43 | 126.9 |
| 5 | Me ₂ AlCl | 400 | 3.96 | 3.96 | 1.98 | 2.57 | 127.8 |

^a Conditions: 2 μmol of Ni; 100 mL of toluene; 10 atm of ethylene; 20 °C; 30 min.

^b 10⁶ g of PE (mol of Ni)⁻¹ h⁻¹.

^c Determined by GPC and M_w : 10⁵ g mol⁻¹.

^d Determined by DSC.

Table 3
Ethylene Polymerization by **D1–D5**/EASC (Et₃Al₂Cl₃)^a.

| Entry | Pre-cat. | T/°C | t/min | Al/Ni | Yield/g | Act. ^b | M_w^c | M_w/M_n^c | $T_m^d/^\circ\text{C}$ |
|-------|-----------|------|-------|-------|---------|-------------------|---------|-------------|------------------------|
| 1 | D4 | 20 | 30 | 200 | 1.23 | 1.23 | 2.72 | 2.06 | 126.7 |
| 2 | D4 | 20 | 30 | 300 | 5.24 | 5.24 | 1.65 | 2.67 | 121.3 |
| 3 | D4 | 20 | 30 | 400 | 8.41 | 8.41 | 1.64 | 3.11 | 124.1 |
| 4 | D4 | 20 | 30 | 500 | 6.21 | 6.21 | 2.37 | 2.26 | 123.6 |
| 5 | D4 | 20 | 30 | 600 | 5.70 | 5.70 | 1.62 | 2.94 | 122.1 |
| 6 | D4 | 30 | 30 | 400 | 4.81 | 4.81 | 0.93 | 2.93 | 120.3 |
| 7 | D4 | 40 | 30 | 400 | 3.62 | 3.62 | 0.59 | 1.97 | 102.3 |
| 8 | D4 | 50 | 30 | 400 | 2.38 | 2.38 | 1.42 | 3.19 | 129.4 |
| 9 | D4 | 60 | 30 | 400 | 1.14 | 1.14 | 0.63 | 1.93 | 129.2 |
| 10 | D4 | 20 | 15 | 400 | 4.91 | 9.82 | 2.21 | 2.90 | 125.5 |
| 11 | D4 | 20 | 45 | 400 | 9.48 | 6.32 | 2.43 | 2.68 | 125.2 |
| 12 | D4 | 20 | 60 | 400 | 9.68 | 4.84 | 4.24 | 2.22 | 112.0 |
| 13 | D1 | 20 | 30 | 400 | 4.21 | 4.21 | 2.30 | 3.41 | 124.5 |
| 14 | D2 | 20 | 30 | 400 | 4.31 | 4.31 | 3.18 | 3.01 | 118.4 |
| 15 | D3 | 20 | 30 | 400 | 3.32 | 3.32 | 3.26 | 2.23 | 116.7 |
| 16 | D5 | 20 | 30 | 400 | 3.84 | 3.84 | 2.91 | 2.70 | 108.8 |

^a Conditions: 2 μmol of Ni; 100 mL of toluene, 10 atm of ethylene.

^b 10⁶ g of PE (mol of Ni)⁻¹ h⁻¹.

^c Determined by GPC and M_w : 10⁵ g mol⁻¹.

^d Determined by DSC.

lower activities observed, indicating the possible decay of the active species. It is worth mentioning that good activity was still maintained at 60 min, this being consistent with the stability seen for aryliminoacenaphthylnickel analogs

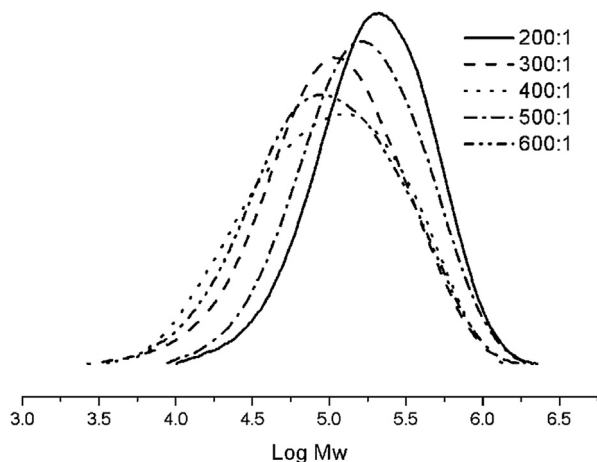


Fig. 2. GPC curves of the polyethylene obtained by **D4**/EASC at different Al/Ni ratios (entries 1–5 in Table 3).

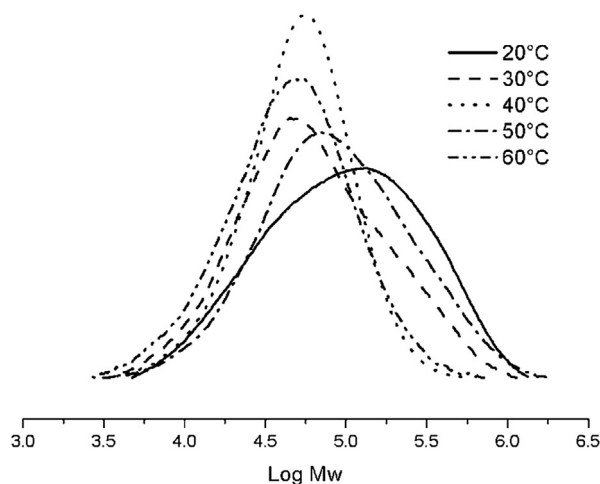


Fig. 3. GPC curves of the polyethylene obtained by **D4**/EASC at different temperatures (entries 3 and 6–9 in Table 3).

[5]. The GPC curves of the polyethylenes are shown in Fig. 4. Subsequently, all nickel complexes (**D1–D5**) were investigated under the optimum conditions of Al/Ni molar ratio of 400 at 20 °C under 10 atm ethylene pressure (entries 3 and 13–16, Table 3). According to the observations (entries 13–16, Table 3), the polymerization activity decreased in the order of **D4** [2,4,6-tri(Me)] > **D2** [2,6-di(Et)] > **D1** [2,6-di(Me)] > **D5** [2,6-di(Et)-4-Me] > **D3** [2,6-di(*i*-Pr)]. Their molecular weights of the polyethylenes gradually increased as the steric bulk of the substituents of the *ortho*-position of aryl of the ligands increases, which is ascribed to bulky substituents retarding chain transfer and increasing chain growth; the GPC curves of the obtained polyethylenes are shown in Fig. 5.

In comparison to results determined using related systems [5], the obtained polyethylenes herein possessed higher molecular weights. Moreover, their T_m values were

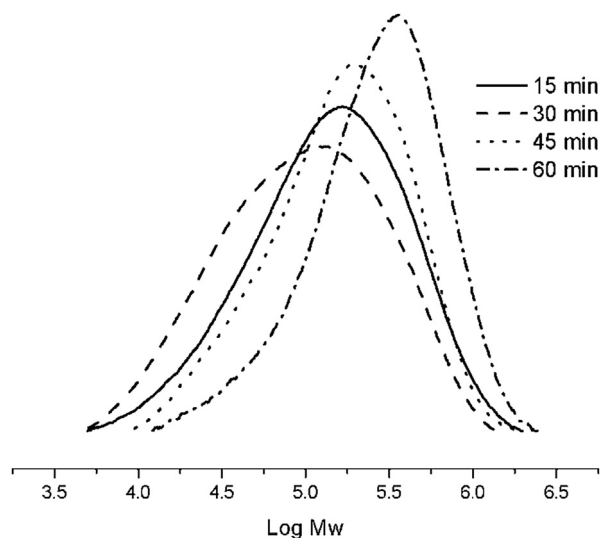


Fig. 4. GPC curves of the polyethylene obtained by **D4**/EASC over different times (entries 3 and 10–12 in Table 3).

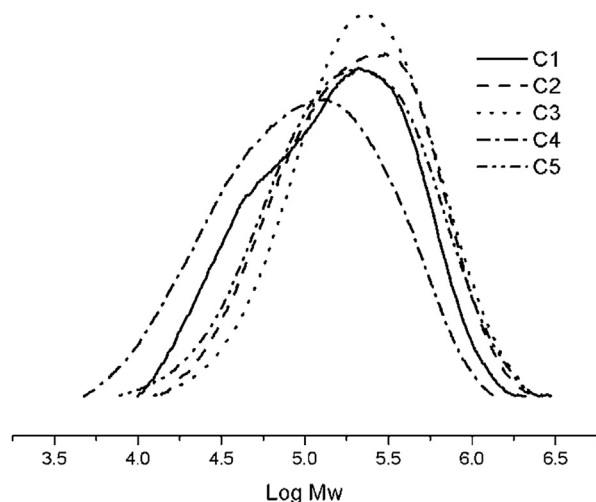


Fig. 5. GPC curves of the polyethylene obtained by **D1–D5**/EASC (entries 3 and 13–16 in Table 3).

relatively higher, indicating the possibility of fewer branches. To confirm this point, the ^{13}C NMR spectrum of the polyethylene obtained using **D4**/EASC at 40 °C (entry 7, Table 3) was measured at elevated temperature (Fig. 6). The spectrum indicated 39 branches/1000 carbons, in which the branches included methyl (45.5%), butyl (10.6%), amyl (12.9%) and long branches (31.0%).

2.3.2. Ethylene polymerization with **D1–D5**/MAO system

Using MAO as co-catalyst, the optimization of the reaction parameters was conducted with complex **D4**; the results are collected in Table 4. On increasing the Al/Ni ratio from 1000 to 2000 (entries 1–3, Table 4), the catalytic activities increased, as did the molecular weights of the resultant polyethylenes (from 1.70 to $2.69 \times 10^5 \text{ g mol}^{-1}$) while the polydispersity narrowed from 3.17 to 2.05. On increasing the Al/Ni ratio further to 2500 and 3000 (entries 4 and 5, Table 4), the activity became lower and produced polyethylene with lower molecular weight. The GPC curves of the obtained polyethylenes are shown in Fig. 7.

Changing the reaction temperature from 20 °C to 50 °C, the activity gradually decreased, this being consistent with

Table 4

Ethylene polymerization by **D1–D5**/MAO^a.

| Entry | Pre-cat. | T/°C | t/min | Al/Ni | Yield/g | Act. ^b | M _w ^c | M _w /M _n ^c | T _m ^d /°C |
|-------|-----------|------|-------|-------|---------|-------------------|-----------------------------|---|---------------------------------|
| 1 | D4 | 20 | 30 | 1000 | 2.41 | 2.41 | 1.70 | 3.17 | 117.1 |
| 2 | D4 | 20 | 30 | 1500 | 3.24 | 3.24 | 2.53 | 2.91 | 126.6 |
| 3 | D4 | 20 | 30 | 2000 | 4.40 | 4.40 | 2.69 | 2.05 | 123.9 |
| 4 | D4 | 20 | 30 | 2500 | 3.50 | 3.50 | 2.35 | 3.00 | 125.4 |
| 5 | D4 | 20 | 30 | 3000 | 2.86 | 2.86 | 2.17 | 3.13 | 122.6 |
| 6 | D4 | 30 | 30 | 2000 | 2.72 | 2.72 | 4.14 | 2.19 | 120.8 |
| 7 | D4 | 40 | 30 | 2000 | 2.54 | 2.54 | 1.09 | 2.13 | 119.2 |
| 8 | D4 | 50 | 30 | 2000 | 1.21 | 1.21 | 0.61 | 2.04 | 114.8 |
| 10 | D4 | 20 | 15 | 2000 | 2.76 | 5.52 | 2.42 | 2.40 | 129.8 |
| 11 | D4 | 20 | 45 | 2000 | 4.88 | 3.25 | 2.52 | 1.85 | 130.5 |
| 12 | D4 | 20 | 60 | 2000 | 5.08 | 2.54 | 2.97 | 2.89 | 122.5 |
| 13 | D1 | 20 | 30 | 2000 | 2.88 | 2.88 | 2.55 | 2.84 | 121.4 |
| 14 | D2 | 20 | 30 | 2000 | 3.64 | 3.64 | 3.71 | 2.99 | 119.7 |
| 15 | D3 | 20 | 30 | 2000 | 1.83 | 1.83 | 4.45 | 2.12 | 123.7 |
| 16 | D5 | 20 | 30 | 2000 | 1.97 | 1.97 | 5.33 | 1.93 | 129.7 |

^a Conditions: 2 μmol of Ni; 100 mL of toluene, 10 atm of ethylene.

^b $10^6 \text{ g of PE (mol of Ni)}^{-1} \text{ h}^{-1}$.

^c Determined by GPC and M_w: 10^5 g mol^{-1} .

^d Determined by DSC.

observations reported for analogous catalysts [5i,j]; again, the molecular weights of obtained polyethylenes did not show and discernible trend with regard to polymerization temperature (Fig. 8). Within different reaction times (entries 3 and 9–11, Table 4), the highest activity was observed within 15 min (entry 9, Table 4); on longer reaction time, lower activity was observed. Moreover, the molecular weights of obtained polyethylenes were slightly affected by the reaction times (Fig. 9). A more thorough investigation was then performed on complexes (**D1–D5**) at Al/Ni molar ratio of 2000 and at 20 °C (entries 3 and 13–16). The activity increased in the order of **D4** [2,4,6-tri(Me)] > **D2** [2,6-di(Et)] > **D1** [2,6-di(Me)] > **D5** [2,6-di(Et)-4-Me] > **D3** [2,6-di(i-Pr)], being consistent with the trend observed with the above systems using EASC. The GPC curves of polyethylenes were produced by catalyst systems **D1–D5** are shown in Fig. 10.

In addition, the resultant polyethylenes generally showed the higher T_m values, this being consistent with above system with EASC as co-catalyst. The high-temperature ^{13}C NMR study was carried out on polyethylene obtained using **D4**/MAO at 50 °C (entry 8, Table 4) and shown in Fig. 11. Based on the literature method [11], 8

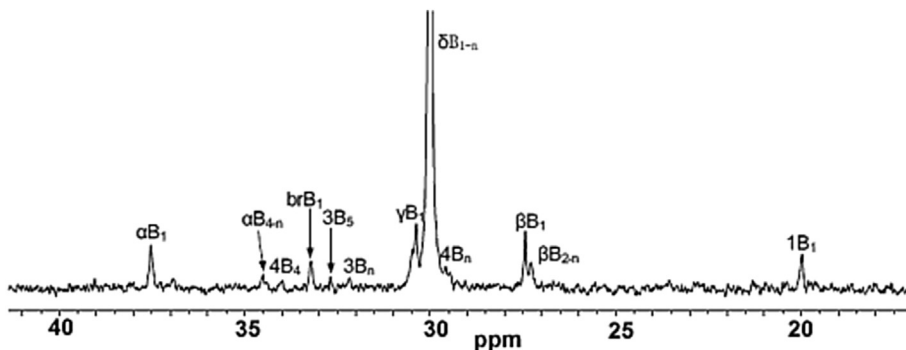


Fig. 6. ^{13}C NMR spectrum of the obtain polyethylene by **D4**/EASC at 40 °C (entry 7, Table 3).

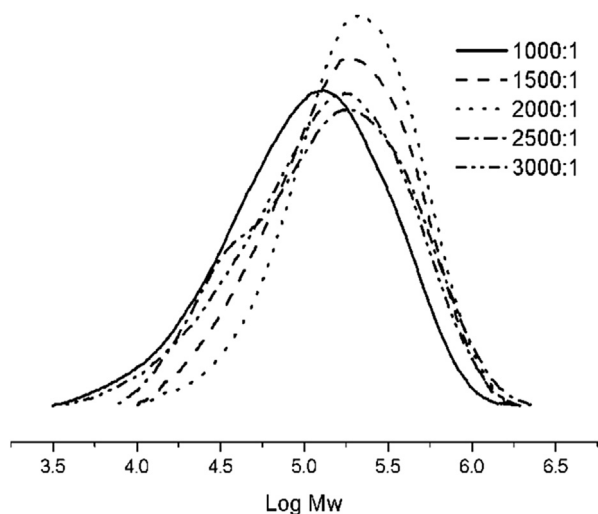


Fig. 7. GPC curves of the polyethylene obtained by **D4/MAO** at different Al/Ni ratios (entries 1–5, Table 4).

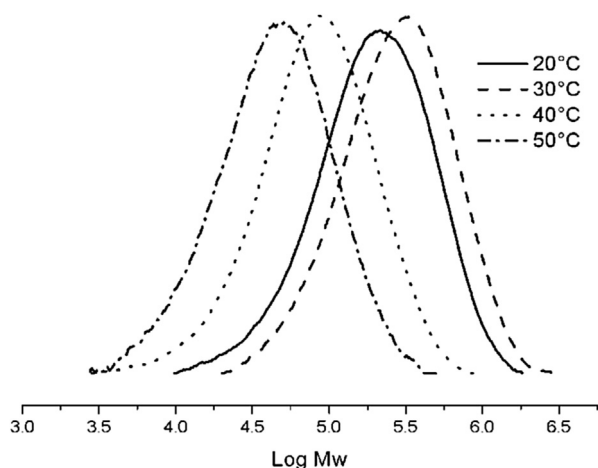


Fig. 8. GPC curves of the polyethylene obtained by **D4/MAO** at different temperatures (entries 3 and 6–8, Table 4).

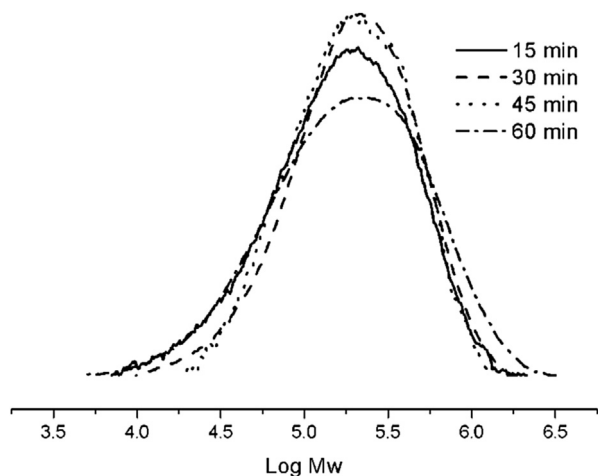


Fig. 9. GPC curves of the polyethylene obtained by **D4/MAO** over different times (entries 3 and 10–12, Table 4).

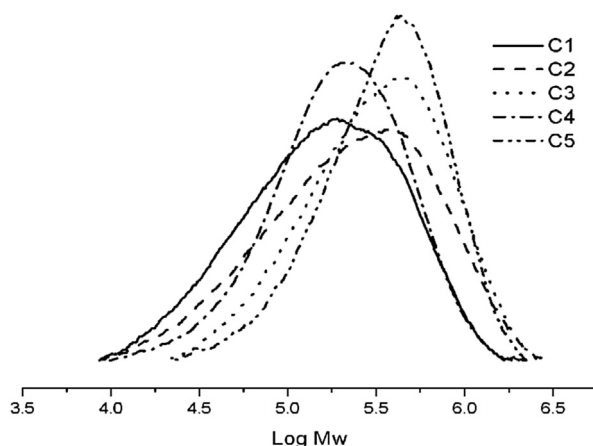


Fig. 10. GPC curves of the polyethylene obtained by **D1–D5/MAO** (entries 3 and 13–16, Table 4).

branches/1000 carbons could be identified in the spectrum. These nickel complexes bearing *para*-fluorenyl substituent produced polyethylenes with high molecular weight.

With regard to the pre-catalysts shown in Scheme 1, the **C**-model containing the *para*-methyl [10] exhibited higher catalytic activities than its analogs **A** (Scheme 1) [2a]. On the other hand, **B**-model pre-catalysts with the bulky benzhydryl-substituent [5] enhanced the catalytic activities in comparison with **A**-model pre-catalysts [2]. Using the bulky *para*-fluorenyl substituent herein (**D**, Scheme 1), the current pre-catalysts exhibited high activities up to 9.82×10^6 g of PE (mol of Ni)⁻¹ h⁻¹ and more importantly, the resultant polyethylenes possessed higher molecular weights (5.33×10^5 g mol⁻¹), narrower polydispersity and displayed higher T_m values (up to 130 °C). Hence, these results highlight the need to explore in more detail the effects of tuning a remote substituent on catalytic performance.

3. Conclusions

The series of 1-(2,6-dimethyl-4-fluorenylphenylimino)-2-aryliminoacenaphthylene derivatives (**L1–L5**) and their nickel complexes (**D1–D5**) were synthesized and characterized. Because of the presence of the remote fluorenyl substituent, the polyethylenes obtained showed narrow polydispersities, similar molecular weights and lower branching content (due to higher melting points). These nickel complexes showed high activities toward ethylene polymerization and, in addition, the current catalytic systems possessed longer lifetimes. Notably, the **Ni/EASC** system achieved an activity up to 9.82×10^6 g of PE (mol of Ni)⁻¹ h⁻¹, which would be high for a commercial application.

4. Experimental

4.1. General considerations

Manipulations involving air/moisture sensitive compounds were carried out under N₂ atmosphere using a

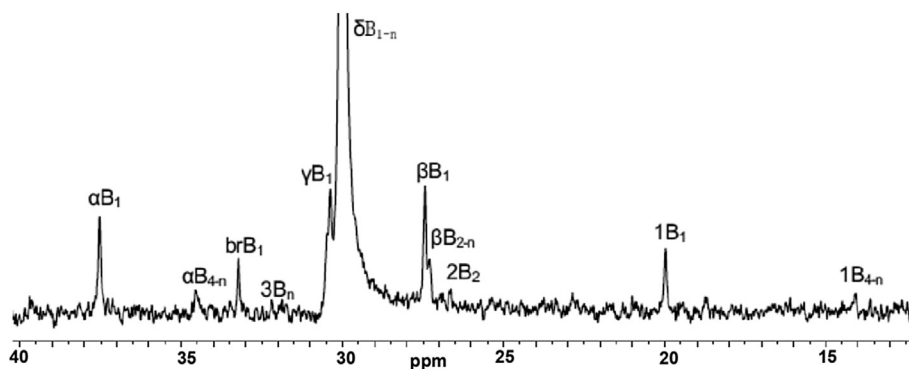


Fig. 11. ^{13}C NMR spectrum of the obtained polyethylene by D4/MAO at 40 °C (entry 7, Table 4).

Schlenk line. Toluene was distilled from Na/benzophenone as and when required. Methylaluminumoxane (MAO, 1.46 M solution in toluene) and modified methylaluminumoxane (MMAO, 1.93 M in heptane, 3A) were purchased from Akzo Nobel Corp. Ethylaluminum sesquichloride (EASC, 0.87 M in toluene), diethylaluminum chloride (AlEt_2Cl , 1.17 M in toluene) and dimethylaluminum chloride (AlMe_2Cl , 1.00 M in toluene) was purchased from Acros Chemicals. High-purity ethylene was purchased from Beijing Yansan Petrochemical Co. and used as received. Other reagents were purchased from Aldrich, Acros, or local suppliers. $(\text{DME})\text{NiBr}_2$ was prepared in our laboratory according to

literature procedure [12]. NMR spectra were recorded on a Bruker DMX 400 MHz instrument at ambient temperature using TMS as an internal standard. IR spectra were recorded on a PerkinElmer System 2000 FT-IR spectrometer. Elemental analysis was carried out using a Flash EA 1112 microanalyzer. Molecular weights and molecular weight distributions (MWDs) of polyethylene were determined by a PLGPC220 instrument at 150 °C, with 1,2,4-trichlorobenzene as the solvent. Melting points of polyethylenes were measured from the second scanning run on a PerkinElmer DSC-7 differential scanning calorimetry (DSC) analyzer under a nitrogen atmosphere; in the procedure, a sample of about 3.8–4.5 mg was heated to 180 °C at a rate of 20 °C/min, kept for 5 min at 180 °C to remove the thermal history, and then cooled at a rate of 20 °C/min to –40 °C. ^{13}C NMR spectra of the polyethylenes were recorded on a Bruker DMX-300 MHz instrument at 135 °C in $\text{C}_6\text{D}_4\text{Cl}_2$ with TMS as an internal standard.

Table 5

Crystal data and structure refinement for $\text{C}_5 \cdot \text{H}_2\text{O}$.

| | |
|--|---|
| Identification code | $[\text{C}_5 \cdot \text{H}_2\text{O}] \cdot \text{Et}_2\text{O}$ |
| Empirical formula | $\text{C}_{48}\text{H}_{50}\text{Br}_2\text{N}_2\text{NiO}_2$ |
| Formula weight | 905.43 |
| <i>T</i> (K) | 173 (2) |
| Wavelength/(Å) | 0.71073 |
| Crystal system | Triclinic |
| Space group | $P\bar{1}$ |
| <i>a</i> /(Å) | 10.025 (2) |
| <i>b</i> /(Å) | 15.265 (3) |
| <i>c</i> /(Å) | 15.621 (3) |
| alpha/(°) | 116.90 (3) |
| beta/(°) | 99.47 (3) |
| gamma/(°) | 92.74 (3) |
| Volume/(Å ³) | 2082.4 (7) |
| <i>Z</i> | 2 |
| <i>D</i> _{calcd} /(g cm ⁻³) | 1.44 |
| μ (mm ⁻¹) | 2.426 |
| <i>F</i> (000) | 932 |
| Crystal size/mm | 0.35 × 0.31 × 0.19 |
| Theta range (°) | 1.49–27.54 |
| Limiting indices | –13 ≤ <i>h</i> ≤ 13 –19 ≤ <i>k</i> ≤ 19 –20 ≤ <i>l</i> ≤ 20 |
| No. of rflns collected | 28,210 |
| <i>R</i> (int) | 0.0637 |
| No. of parameters | 504 |
| Completeness to θ | 98.9% |
| Goodness of fit on <i>F</i> ² | 1.194 |
| Final <i>R</i> indices (all data) | <i>R</i> 1 = 0.0660 |
| $ I > 2\sum(I) $ | <i>wR</i> 2 = 0.1730 |
| <i>R</i> indices (all data) | <i>R</i> 1 = 0.0757 |
| | <i>wR</i> 2 = 0.1894 |
| Largest diff. peak, hole/(e Å ⁻³) | 1.275 and –0.978 |

4.2. Synthesis and characterization

4.2.1. Synthesis of nickel complexes L1–L5

2-(4-fluorenyl-2,6-dimethylphenylimino)acenaphthylen-1-one. A mixture of acenaphthylen-1,2-dione (7.28 g, 40 mmol), 4-fluorenyl-2,6-dimethylaniline (11.40 g, 40 mmol) was dissolved in $\text{CH}_2\text{Cl}_2/\text{EtOH}$ (250 mL/5 mL). To this, was added a catalytic amount of *p*-toluenesulfonic acid and stirred room temperature for 24 h. The solvent was removed using a rotary evaporator to obtain a crude product, which was chromatographed over a basic alumina column using a mixture of ethyl acetate/hexane (*v/v* = 1:10) as eluent to obtain a red solid. Yield: 9.68 g, 54%. Mp: 218–220 °C. ^1H NMR (CDCl_3 , 400 MHz, ppm): δ 8.17 (d, *J* = 8.0 Hz, 2H), 8.00 (d, *J* = 8.0 Hz, 1H), 7.85–7.79 (m, 3H), 7.47–7.33 (m, 7H), 6.89 (s, 2H), 6.64 (d, *J* = 8.0 Hz, 1H), 5.06 (s, 1H), 1.97 (s, 6H). ^{13}C NMR (CDCl_3 , 100 MHz, ppm): δ 189.6, 160.4, 148.2, 147.6, 142.9, 141.0, 137.5, 132.1, 131.0, 130.9, 129.4, 128.5, 128.3, 128.2, 127.8, 127.3, 125.3, 125.0, 122.5, 122.2, 119.9, 54.1, 17.9. FT-IR (cm^{-1}): 3389 (w), 3041 (w), 2911 (w), 2168 (w), 1721 (s), 1647 ($\nu_{\text{C}=\text{N}}$, s), 1596 (s), 1472 (m), 1441 (s), 1300 (w), 1272 (m), 1218 (m), 1177 (w), 1149 (m), 1096 (w), 1023 (m), 940 (w), 904 (s), 872 (w), 829 (s), 801 (w), 775 (s), 733 (w), 693 (w), 667 (m). Anal. Calcd for

$C_{33}H_{23}NO$ (449.55): C, 88.17; H, 5.16; N, 3.12. Found: C, 88.12; H, 5.22; N, 3.18.

4.2.2. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-dimethyl-phenylimino)acenaphthylene (**L1**)

A mixture of 2-(4-fluorenyl-2,6-dimethylphenylimino)acenaphthylene-1-one (0.90 g, 2.0 mmol) and 2,6-dimethyl aniline (0.36 g, 3.0 mmol) was dissolved in 100 mL of toluene containing a catalytic amount of *p*-toluenesulfonic acid, which was refluxed for 8 h using a Dean–Stark apparatus. The solvent was evaporated by rotary evaporator to obtain a crude product, which was purified by column chromatography on basic aluminum oxide eluting with ethyl acetate–petroleum ether ($v/v = 1:20$) to afford product in 0.64 g (58%) isolated yield. Mp: 209–211 °C. 1H NMR ($CDCl_3$, 400 MHz, ppm): δ 7.90–7.84 (m, 4H), 7.49–7.34 (m, 8H), 7.16 (d, $J = 8.0$ Hz, 2H), 7.07 (t, $J = 8.0$ Hz, 1H), 6.90 (s, 2H), 6.80 (d, $J = 4.0$ Hz, 1H), 6.62 (d, $J = 8.0$ Hz, 1H), 5.08 (s, 1H), 2.13 (s, 6H), 2.06 (s, 6H). ^{13}C NMR ($CDCl_3$, 100 MHz, ppm): δ 161.3, 160.8, 149.3, 148.4, 148.3, 141.0, 136.7, 131.1, 129.6, 129.5, 129.0, 128.9, 128.3, 127.3, 127.2, 125.4, 125.2, 124.8, 124.7, 123.8, 123.7, 123.4, 122.5, 121.7, 119.9, 118.8, 54.2, 22.7, 17.8. FT-IR (cm^{-1}): 2968 (w), 2910 (w), 2361 (m), 2335 (w), 1668 ($\nu_{C=N}$, w), 1637 ($\nu_{C=N}$, m), 1592 (s), 1470 (s), 1438 (s), 1376 (w), 1275 (m), 1231 (m), 1204 (m), 1145 (w), 1084 (m), 1029 (s), 922 (s), 828 (s), 774 (m), 736 (s), 698 (w), 670 (m). Anal. calcd for $C_{41}H_{32}N_2$ (552.72): C, 89.10; H, 5.84; N, 5.07. Found: 89.18; H, 5.91; N, 4.92.

4.2.3. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-diethyl-phenylimino)acenaphthylene (**L2**)

Using the similar procedure as for the synthesis of **L1**, **L2** was obtained 0.48 g (41%) isolated yield. Mp: 215–217 °C. 1H NMR ($CDCl_3$, 400 MHz, ppm): δ 7.89–7.83 (m, 4H), 7.48–7.33 (m, 8H), 7.20–7.15 (m, 3H), 6.89 (s, 2H), 6.78 (d, $J = 8.4$ Hz, 1H), 6.61 (d, $J = 7.2$ Hz, 1H), 5.07 (s, 1H), 2.56 (t, $J = 7.2$ Hz, 2H), 2.43 (t, $J = 7.6$ Hz, 2H), 2.05 (s, 6H), 1.10 (t, $J = 7.6$ Hz, 6H). ^{13}C NMR ($CDCl_3$, 100 MHz, ppm): δ 161.2, 160.8, 148.5, 148.4, 141.0, 140.6, 136.6, 131.0, 130.7, 129.6, 129.5, 128.9, 128.8, 128.2, 128.1, 127.3, 127.2, 126.4, 125.4, 125.1, 124.0, 122.9, 122.5, 119.9, 54.2, 24.7, 17.8, 13.8. FT-IR (cm^{-1}): 2964 (m), 2928 (w), 2870 (w), 2360 (m), 2334 (w), 1671 ($\nu_{C=N}$, m), 1646 ($\nu_{C=N}$, m), 1593 (m), 1472 (w), 1439 (s), 1371 (m), 1257 (w), 1230 (m), 1149 (w), 1084 (m), 1033 (m), 922 (s), 881 (w), 830 (m), 776 (s), 733 (s), 667 (m). Anal. Calcd for $C_{43}H_{36}N_2$ (580.78): C, 88.93; H, 6.25; N, 4.82. Found: C, 88.77; H, 6.28; N, 4.91.

4.2.4. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-diisopropylphenylimino)acenaphthylene (**L3**)

Using the similar procedure as for the synthesis of **L1**, **L3** was obtained 0.62 g (51%) isolated yield. Mp: 206–208 °C. 1H NMR ($CDCl_3$, 400 MHz, ppm): δ 7.90–7.84 (m, 5H), 7.49–7.41 (m, 5H), 7.36 (t, $J = 7.6$ Hz, 5H), 6.89 (s, 2H), 6.62 (qt, $J = 6.8$ Hz, 2H), 5.07 (s, 1H), 3.01 (m, 2H), 2.05 (s, 6H), 1.22 (d, $J = 6.8$ Hz, 6H), 0.96 (d, $J = 8.0$ Hz, 6H). ^{13}C NMR ($CDCl_3$, 100 MHz, ppm): δ 161.1, 160.9, 148.4, 147.4, 141.0, 140.7, 136.6, 135.4, 131.1, 129.5, 128.9, 128.8, 128.2, 127.9, 127.3, 127.2, 125.4, 125.1, 124.3, 123.5, 123.3, 122.5, 119.9, 54.2, 28.6, 23.3, 17.7. FT-IR (cm^{-1}): 2965 (m), 2361 (s), 2355

(w), 1664 ($\nu_{C=N}$, m), 1636 ($\nu_{C=N}$, m), 1588 (m), 1471 (w), 1439 (s), 1379 (m), 1272 (w), 1225 (w), 1185 (w), 1145 (m), 1083 (w), 1039 (w), 923 (s), 896 (m), 833 (s), 781 (s), 737 (s), 665 (m). Anal. Calcd for $C_{45}H_{40}N_2$ (608.83): C, 88.78; H, 6.62; N, 4.60. Found: C, 88.52; H, 6.80; N, 4.47.

4.2.5. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,4,6-trimethylphenylimino)acenaphthylene (**L4**)

Using the similar procedure as for the synthesis of **L1**, **L4** was obtained 0.52 g (57%) isolated yield. Mp: 222–224 °C. 1H NMR ($CDCl_3$, 400 MHz, ppm): δ 7.89–7.84 (m, 4H), 7.49–7.35 (m, 8H), 6.97 (s, 2H), 6.88 (s, 2H), 6.76 (d, $J = 8.2$ Hz, 1H), 6.61 (d, $J = 4.0$ Hz, 1H), 5.07 (s, 1H), 2.37 (s, 3H), 2.08 (s, 6H), 2.04 (s, 6H). ^{13}C NMR ($CDCl_3$, 100 MHz, ppm): δ 161.2, 161.0, 148.4, 148.3, 146.8, 141.0, 140.6, 136.7, 136.6, 132.9, 131.0, 129.7, 129.6, 129.0, 128.9, 128.8, 128.2, 127.3, 127.2, 125.4, 125.2, 124.6, 122.5, 122.4, 119.9, 54.2, 21.0, 17.8. FT-IR (cm^{-1}): 2910 (w), 2360 (w), 1667 ($\nu_{C=N}$, m), 1642 ($\nu_{C=N}$, m), 1593 (m), 1472 (s), 1442 (s), 1377 (w), 1268 (m), 1232 (m), 1207 (w), 1181 (w), 1146 (m), 1091 (m), 1028 (m), 922 (m), 892 (m), 865 (w), 830 (m), 780 (s), 734 (s), 700 (w), 668 (m). Anal. Calcd for $C_{42}H_{34}N_2$ (566.75): C, 89.01; H, 6.05; N, 4.94. Found: C, 89.12; H, 6.80; N, 4.47.

4.2.6. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-diethyl-4-methylphenylimino)acenaphthylene (**L5**)

Using the similar procedure as for the synthesis of **L1**, **L5** was obtained 0.58 g (52%) isolated yield. Mp: 227–229 °C. 1H NMR ($CDCl_3$, 400 MHz, ppm): δ 7.89–7.84 (m, 4H), 7.49–7.33 (m, 8H), 7.00 (s, 2H), 6.89 (s, 2H), 6.73 (d, $J = 6.0$ Hz, 1H), 6.60 (d, $J = 6.8$ Hz, 1H), 5.07 (s, 1H), 2.57–2.48 (m, 3H), 2.41–2.36 (m, 4H), 2.04 (s, 6H), 1.09 (t, $J = 7.6$ Hz, 6H). ^{13}C NMR ($CDCl_3$, 100 MHz, ppm): δ 161.2, 160.9, 148.4, 146.0, 141.0, 140.6, 136.6, 133.1, 131.0, 130.6, 129.7, 129.6, 128.9, 128.7, 128.3, 128.2, 128.1, 127.3, 127.2, 126.8, 125.4, 125.2, 123.0, 122.4, 119.9, 119.5, 54.2, 24.7, 21.2, 17.8, 13.9. FT-IR (cm^{-1}): 2963 (w), 2167 (w), 1975 (w), 1667 ($\nu_{C=N}$, m), 1644 ($\nu_{C=N}$, m), 1594 (m), 1441 (s), 1372 (w), 1274 (w), 1230 (m), 1149 (m), 1089 (w), 1028 (m), 921 (m), 891 (w), 858 (m), 831 (s), 780 (s), 732 (s), 665 (m). Anal. Calcd for $C_{44}H_{38}N_2$ (594.80): C, 88.85; H, 6.44; N, 4.71. Found: C, 88.60; H, 6.55; N, 4.61.

4.3. Synthesis of nickel complexes **D1–D5**

4.3.1. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-dimethylphenylimino)acenaphthylnickel bromide (**D1**)

To a mixture of **L1** (0.110 g, 0.20 mmol) and (DME)NiBr₂ (0.063 g, 0.20 mmol) was added CH_2Cl_2 (10 mL) in a 50 mL Schlenk flask. The reaction mixture was stirred for 24 h at room temperature, and excess diethyl ether was added to precipitate the complex. The complex was collected by filtration, washed with diethyl ether (3×5 mL), and then dried under vacuum to obtain a deep red powder of (**D1**) (0.138 g) in 90% yield. FT-IR (KBr, cm^{-1}): 2972 (w), 2166 (w), 1652 ($\nu_{C=N}$, w), 1626 ($\nu_{C=N}$, m), 1583 (m), 1470 (w), 1441 (m), 1380 (w), 1293 (m), 1243 (w), 1193 (w), 1109 (w), 1083 (w), 1045 (m), 955 (w), 894 (w), 829 (s), 771 (s), 738 (s), 667 (w). Anal. Calcd for $C_{41}H_{32}N_2NiBr_2$ (771.21): C, 63.85; H, 4.18; N, 3.63. Found: C, 63.78; H, 4.13; N, 3.79.

4.3.2. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-diethylphenylimino)acenaphthylnickel bromide (**D2**)

Using the similar procedure for **D1**, **D2** was obtained as a red powder. (0.145 g, 88% yield). FT-IR (KBr, cm^{-1}): 2930 (w), 2872 (w), 2285 (w), 2185 (w), 2162 (m), 2050 (w), 1980 (m), 1659 (w), 1651 ($\nu_{\text{C}=\text{N}}$, w), 1632 ($\nu_{\text{C}=\text{N}}$, m), 1583 (s), 1557 (w), 1477 (w), 1445 (s), 1422 (w), 1373 (w), 1300 (m), 1251 (w), 1226 (m), 1189 (m), 1154 (w), 1136 (w), 1032 (s), 828 (s), 794 (m), 774 (s), 742 (s), 688 (w), 671 (m). Anal. Calcd for $\text{C}_{43}\text{H}_{36}\text{N}_2\text{NiBr}_2$ (799.28): C, 64.62; H, 4.54; N, 3.50. Found: C, 64.54; H, 4.45; N, 3.42.

4.3.3. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-diisopropylphenylimino)acenaphthylnickel bromide (**D3**)

Using the similar procedure for **D1**, **D3** was obtained as a brown-red powder. (0.152 g, 93% yield). FT-IR (KBr, cm^{-1}): 2965 (m), 2920 (w), 1651 ($\nu_{\text{C}=\text{N}}$, w), 1620 ($\nu_{\text{C}=\text{N}}$, m), 1583 (m), 1438 (s), 1382 (w), 1358 (w), 1287 (m), 1254 (w), 1182 (m), 1091 (w), 1047 (w), 828 (s), 805 (w), 777 (s), 740 (s), 672 (m). Anal. Calcd for $\text{C}_{45}\text{H}_{40}\text{N}_2\text{NiBr}_2$ (827.33): C, 65.33; H, 4.87; N, 3.39. Found: C, 65.49; H, 4.86; N, 3.26.

4.3.4. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,4,6-trimethylphenylimino)acenaphthylnickel bromide (**D4**)

Similarly, **D4** was obtained as a brown-red powder. (0.138 g, 91% yield). FT-IR (KBr, cm^{-1}): 2979 (w), 2854 (w), 2168 (w), 1984 (w), 1635 ($\nu_{\text{C}=\text{N}}$, m), 1609 ($\nu_{\text{C}=\text{N}}$, w), 1589 (m), 1480 (s), 1444 (m), 1384 (w), 1303 (m), 1247 (w), 1200 (w), 1158 (m), 1110 (s), 1073 (w), 1024 (w), 879 (w), 843 (m), 802 (m), 765 (w), 742 (s), 679 (m), 656 (w). Anal. Calcd for $\text{C}_{42}\text{H}_{34}\text{N}_2\text{NiBr}_2$ (785.25): C, 64.24; H, 4.36; N, 3.57. Found: C, 64.12; H, 4.35; N, 3.83.

4.3.5. 1-(4-Fluorenyl-2,6-dimethylphenylimino)-2-(2,6-diethyl-4-methylphenylimino)acenaphthylnickel bromide (**D5**)

Similarly, **D5** was obtained as a red powder. (0.146 g, 89% yield). FT-IR (KBr, cm^{-1}): 2965 (m), 2903 (w), 2870 (w), 1646 ($\nu_{\text{C}=\text{N}}$, w), 1619 ($\nu_{\text{C}=\text{N}}$, m), 1584 (s), 1444 (s), 1380 (m), 1288 (m), 1231 (w), 1203 (w), 1149 (m), 1071 (s), 1033 (w), 859 (m), 828 (s), 772 (s), 733 (s), 669 (m). Anal. Calcd for $\text{C}_{44}\text{H}_{38}\text{N}_2\text{NiBr}_2$ (813.30): C, 64.98; H, 4.71; N, 3.44. Found: C, 64.82; H, 4.51; N, 3.65.

4.4. General procedure for ethylene polymerization

Ethylene polymerization at ambient pressure. The pre-catalyst was dissolved in dry toluene using standard Schlenk techniques, and the reaction solution was stirred with a magnetic stir bar under ambient ethylene atmosphere (1 atm) with a steam bath for controlling the desired temperature. Finally, the required amount of co-catalyst (MAO or EASC) was added by a syringe into the solution. After the reaction was carried out for the required period and then the reaction solution was collected and quenched with 10% hydrochloric acid in aqueous ethanol. The precipitated polymer was collected by filtration, washed with ethanol and water, and dried in a vacuum at 60 °C until constant weight.

Ethylene polymerization at elevated pressure (10 atm). A 300-mL stainless steel autoclave, equipped with a mechanical stirrer and a temperature controller, was

employed for the reaction. First, 50 mL of toluene (freshly distilled) was injected into the autoclave filled with ethylene. When the required temperature was reached, another 30 mL of toluene in which was dissolved the complex (2.0 μmol of nickel), the required amount of co-catalysts (MAO, MMAO, EASC, Et_2AlCl and Me_2AlCl), and the residual toluene (20 mL) were added by syringe successively. The reaction mixture was stirred intensely for the desired time under a corresponding pressure of ethylene through the entire experiment. The reaction was terminated and the mixture was analyzed using the same procedure as above for ethylene polymerization.

4.5. X-ray structure determination

Crystals of complex **D5** were obtained by layering diethyl ether onto its chloroform solution. A single-crystal X-ray diffraction study for **D5** was conducted on a Rigaku sealed tube CCD (Saturn 724+) diffractometer with graphite-monochromated Mo K α radiation ($\lambda = 0.71073 \text{ \AA}$) at 173(2) K, and cell parameters were obtained by global refinement of the positions of all collected reflections. Intensities were corrected for Lorentz and polarization effects and empirical absorption. The structure was solved by direct methods and refined by full-matrix least-squares on F^2 . All nonhydrogen atoms were refined anisotropically, and all hydrogen atoms were placed in calculated positions. Structure solution and refinement were performed by using the SHELXL-97 package [13]. Crystal data and processing parameters for **D5** are summarized in Table 5.

Acknowledgement

This work is supported by National Natural Science Foundation of China (NSFC Nos. 21374123 and U1362204). VK and NMR thank the Chinese Academy of Sciences for the Visiting Scientist Fellowships. We are grateful to Dr. Gregory A. Solan for his English proofreading.

Appendix A. Supplementary data

Supplementary data related to this article can be found at <http://dx.doi.org/10.1016/j.crci.2016.01.005>.

References

- [1] (a) W.-H. Sun, *Adv. Polym. Sci.* 258 (2013) 163; (b) S. Wang, W.-H. Sun, C. Redshaw, *J. Organomet. Chem.* 751 (2014) 717; (c) J. Ma, C. Feng, S. Wang, K.-Q. Zhao, W.-H. Sun, C. Redshaw, G.A. Solan, *Inorg. Chem. Front* 1 (2014) 14; (d) R. Gao, W.-H. Sun, C. Redshaw, *Catal. Sci. Technol.* 3 (2013) 1172; (e) W. Zhang, W.-H. Sun, C. Redshaw, *Dalton Trans.* 42 (2013) 8988.
- [2] (a) L.K. Johnson, C.M. Killian, M. Brookhart, *J. Am. Chem. Soc.* 117 (1995) 6414; (b) D.P. Gates, S.A. Svejda, E. Oñate, C.M. Killian, L.K. Johnson, P.S. White, M. Brookhart, *Macromolecules* 33 (2000) 2320; (c) C.M. Killian, D.J. Tempel, L.K. Johnson, M. Brookhart, *J. Am. Chem. Soc.* 118 (1996) 11664.
- [3] W. Keim, *Angew. Chem.* 102 (1990) 251.
- [4] (a) M.M. Wegner, A.K. Ott, B. Rieger, *Macromolecules* 43 (2010) 3624; (b) D.H. Camacho, E.V. Salo, J.W. Ziller, Z. Guan, *Angew. Chem., Int. Ed.* 43 (2004) 1821;

- (c) C.S. Popeney, A.L. Rheingold, Z. Guan, *Organometallics* 28 (2009) 4452;
- (d) D.H. Camacho, Z. Guan, *Macromolecules* 38 (2005) 2544;
- (e) F.-S. Liu, H.-B. Hu, Y. Xu, L.-H. Guo, S.-B. Zai, K.-M. Song, H.-Y. Gao, L. Zhang, F.-M. Zhu, Q. Wu, *Macromolecules* 42 (2009) 7789;
- (f) A. Berkefeld, S. Mecking, *J. Am. Chem. Soc.* 131 (2009) 1565.
- [5] (a) H. Liu, W. Zhao, X. Hao, C. Redshaw, W. Huang, W.-H. Sun, *Organometallics* 30 (2011) 2418;
- (b) S. Kong, C.-Y. Guo, W. Yang, L. Wang, W.-H. Sun, R. Glaser, *J. Organomet. Chem.* 725 (2013) 37;
- (c) L. Fan, S. Du, C.-Y. Guo, X. Hao, W.-H. Sun, *J. Polym. Sci. Part A: Polym. Chem.* 53 (2015) 1369;
- (d) D. Zhang, E.T. Nadres, M. Brookhart, O. Daugulis, *Organometallics* 32 (2013) 5136;
- (e) J.L. Rhinehart, L.A. Brown, B.K. Long, *J. Am. Chem. Soc.* 135 (2013) 16316;
- (f) J.L. Rhinehart, N.E. Mitchell, B.K. Long, *ACS Catal.* 4 (2014) 2501;
- (g) D. Jia, W. Zhang, W. Liu, L. Wang, C. Redshaw, W.-H. Sun, *Catal. Sci. Technol.* 3 (2013) 2737;
- (h) Q. Liu, W. Zhang, D. Jia, X. Hao, C. Redshaw, W.-H. Sun, *Appl. Catal. A: Gen.* 475 (2014) 195;
- (i) S. Du, S. Kong, Q. Shi, J. Mao, C. Guo, J. Yi, T. Liang, W.-H. Sun, *Organometallics* 34 (2015) 582;
- (j) S. Du, Q. Xing, Z. Flisak, E. Yue, Y. Sun, W.-H. Sun, *Dalton Trans.* 44 (2015) 12282;
- (k) C. Wen, S. Yuan, Q. Shi, E. Yue, D. Liu, W.-H. Sun, *Organometallics* 33 (2014) 7223;
- (l) L. Fan, E. Yue, S. Du, C.-Y. Guo, X. Hao, W.-H. Sun, *RSC Adv.* 5 (2015) 93274;
- (m) S. Yuan, E. Yue, C. Wen, W.-H. Sun, *RSC Adv.* 6 (2016) 7431.
- [6] (a) T.V. Laine, U. Piironen, K. Lappalainen, M. Klinga, E. Aitola, M. Leskelä, *J. Organomet. Chem.* 606 (2000) 112;
- (b) T.V. Laine, M. Klinga, M. Leskelä, *Eur. J. Inorg. Chem.* (1999) 959;
- (c) T.V. Laine, M. Klinga, A. Maaninen, E. Aitola, M. Leskelä, *Acta Chem. Scand.* 53 (1999) 968;
- (d) A. Köppl, H.G. Alt, *J. Mol. Catal. A: Chem.* 154 (2000) 45;
- (e) Z. Huang, K. Song, F. Liu, J. Long, H. Hu, H. Gao, Q. Wu, *J. Polym. Sci. Part A: Polym. Chem.* 46 (2008) 1618;
- (f) T.V. Laine, K. Lappalainen, J. Liimatta, E. Aitola, B. Löfgren, M. Leskelä, *Macromol. Rapid Commun.* 20 (1999) 487;
- (g) G.J.P. Britovsek, S.P.D. Baugh, O. Hoarau, V.C. Gibson, D.F. Wass, A.J.P. White, D.J. Williams, *Inorg. Chim. Acta* 345 (2003) 279;
- (h) V.C. Gibson, C.M. Halliwell, N.J. Long, P.J. Oxford, A.M. Smith, A.J.P. White, D.J. Williams, *Dalton Trans.* (2003) 918;
- (i) W.-H. Sun, S. Song, B. Li, C. Redshaw, X. Hao, Y.-S. Li, F. Wang, *Dalton Trans.* 41 (2012) 11999;
- (j) E. Yue, L. Zhang, Q. Xing, X.-P. Cao, X. Hao, C. Redshaw, W.-H. Sun, *Dalton Trans.* 43 (2014) 423;
- (k) E. Yue, Q. Xing, L. Zhang, Q. Shi, X.-P. Cao, L. Wang, C. Redshaw, W.-H. Sun, *Dalton Trans.* 43 (2014) 3339.
- [7] (a) J. Yu, X. Hu, Y. Zeng, L. Zhang, C. Ni, X. Hao, W.-H. Sun, *New J. Chem.* 35 (2011) 178;
- (b) J. Yu, Y. Zeng, W. Huang, X. Hao, W.-H. Sun, *Dalton Trans.* 40 (2011) 8436;
- (c) L. Zhang, X. Hao, W.-H. Sun, C. Redshaw, *ACS Catal.* 1 (2011) 1213;
- (d) X. Hou, Z. Cai, X. Chen, L. Wang, C. Redshaw, W.-H. Sun, *Dalton Trans.* 41 (2012) 1617;
- (e) W. Chai, J. Yu, L. Wang, X. Hu, C. Redshaw, W.-H. Sun, *Inorg. Chim. Acta* 385 (2012) 21;
- (f) Z. Sun, E. Yue, M. Qu, I.V. Oleynik, I.I. Oleynik, K. Li, T. Liang, W. Zhang, W.-H. Sun, *Inorg. Chem. Front* 2 (2015) 223;
- (g) F. Huang, Z. Sun, S. Du, E. Yue, J. Ba, X. Hu, T. Liang, G.B. Galland, W.-H. Sun, *Dalton Trans.* 44 (2015) 14281;
- (h) Z. Sun, F. Huang, M. Qu, E. Yue, I.V. Oleynik, I.I. Oleynik, Y. Zeng, T. Liang, K. Li, W. Zhang, W.-H. Sun, *RSC Adv.* 5 (2015) 77913;
- (i) E. Yue, Y. Zeng, W. Zhang, F. Huang, X.-P. Cao, T. Liang, W.-H. Sun, *Inorg. Chim. Acta* 442 (2016) 178.
- [8] (a) Z. He, Y. Liang, W. Yang, H. Uchino, J. Yu, W.-H. Sun, C.C. Han, *Polymer* 56 (2015) 119;
- (b) Z. Guan, P.M. Cotts, E.F. McCord, S.J. McLain, *Science* 283 (1999) 2059.
- [9] (a) S.C.F. Kui, N. Zhu, M.C.W. Chan, *Angew. Chem., Int. Ed.* 42 (2003) 1628;
- (b) M.C.W. Chan, S.C.F. Kui, J.M. Cole, G.J. McIntyre, S. Matsui, N. Zhu, K.-H. Tam, *Chem.—Eur. J.* 12 (2006) 2607;
- (c) M.C.W. Chan, *Chem.—Asian J.* 3 (2008) 18;
- (d) M. Mitani, J. Mohri, Y. Yoshida, J. Saito, S. Ishii, K. Tsuru, S. Matsui, R. Furuyama, T. Nakano, H. Tanaka, S. Kojoh, T. Matsugi, N. Kashiwa, T. Fujita, *J. Am. Chem. Soc.* 124 (2002) 3327.
- [10] R.J. Maldanis, J.S. Wood, A. Chandrasekaran, M.D. Rausch, J.C.W. Chien, *J. Organomet. Chem.* 645 (2002) 158.
- [11] G.B. Galland, R.F. de Souza, R.S. Mauler, F.F. Nunes, *Macromolecules* 32 (1999) 1620.
- [12] L.G.L. Ward, *Inorg. Synth.* 13 (1972) 154.
- [13] G.M. Sheldrick, *SHELXTL-97 program for the Refinement of Crystal Structures*, University of Göttingen, Germany, 1997.