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Synthesis of new binuclear ferrocenyl compounds by hydrosilylation reactions

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1. Introduction

Hydrosilylation is a powerful tool to functionalize organic molecules, and it represents one of the most important routes in obtaining organosilicon compounds [1]. The addition of Si–H bonds to unsaturated compounds could be carried out by free radical chain reactions or more traditionally by the use of different catalysts such as platinum or other transition metals. For this reaction, the Karstedt catalyst of the empirical formula [Pt₂(CH₂–CH-Si–(Me)₂OSi(Me)₂CH–CH₂)₃], which follows a mechanism involving colloids, has predominated in recent years [2]. Recent discoveries in a broad range of applications such as electrical, magnetic, optical, biomedical, coatings, aerospace, and catalysis greatly increased the interest in incorporation of transition metals into organic monomers and polymers [3,4].

Since its discovery in 1951, ferrocene has quickly attracted the attention of the scientific and technical community on account of its interesting chemistry [5–7].

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ABSTRACT

Ferrocenyl silanes are prepared by treatment of Grignard reagents produced from 4chlorobutylferrocene derivatives and chlorodimethylsilane in THF. Butenylferrocenes are prepared by the elimination reaction of 4-chlorobutylalkylferrocenes by sodium *tert*butoxide in DMSO. A hydrosilylation reaction between a butenyl compound and ferrocenylsilane occurred in dry toluene at room temperature in the presence of the Karstedt catalyst to produce the desired binuclear ferrocenyl compound in good to high yields. The electrochemical behavior of new ferrocenyl compounds were studied by cyclic voltammetry in CH₃CN/0.1 M LiClO₄, and the relation between the peak currents and the square root of the scan rate, showed that the redox process is diffusion-limited.

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Researchers started to develop synthetic strategies leading to ferrocene derivatives and explored their applications in a wide range of scientific areas [8]. Due to the favorable electronic properties of ferrocene and its ease of functionalization, these compounds have found many applications in materials science, including sensors, [9–15] catalysts, [16–19] electroactive materials [20–22] and aerospace materials.

Ferrocene derivatives are a well-known class of oneelectron donors which exhibit well established reversible redox couples. As a consequence, ferrocene derivatives, particularly those possessing functionalized tethers, have emerged as strong candidates for molecular electronic devices, electro-optical materials, multielectron redox catalysts and electrode surface modifiers [23,24]. There are several methods known for the formation of vinyl or propenylferrocene. Derivatives with longer alkenyl chains are hardly known in the literature. Previous methods for the synthesis of alkenylferrocenes were based on the dehydration and dehydrohalogenation reactions of the corresponding ferrocenylalkanols and ferrocenylalkylhalides with a suitable reagent, respectively [25,26].

Based on our interest in ferrocenyl chemistry here, we report the synthesis of binuclear ferrocenyl compounds

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using the hydrosilylation strategy. Besides the electrochemical properties of the synthesized ferrocenyl compounds are reported in the present article.

2. Result and discussion

Alkylferrocenes (3a-c) were synthesized by acylation of ferrocene with acyl chlorides in dry CH₂Cl₂ in the presence of AlCl₃ as the catalyst. The reaction was subsequently followed by the reduction of carbonyl compounds (2a-c) by adding NaBH₄ in diglyme to produce the desired compounds in good yields (Scheme 1).

4-Chlorobutylferrocene (**5a**) was synthesized by the acylation reaction as reported in the literature [27,28]. Acylation of alkylferrocenes (**3a–c**) with 4-chlorobutanoyl chloride in dry CH_2Cl_2 and $AlCl_3$ as the catalyst which subsequently continues by in situ reduction of carbonyl compounds (**4b–d**) in the presence of NaBH₄ in diglyme, produces 4-chlorobutylalkylferrocenes (**5b–d**) in high yields (Table 1 and Scheme 1).

3-Butenylferrocene (**6a**) and 3-Butenylalkylferrocenes (**6b**–**d**) were synthesized with the elimination reaction of 4-chlorobutylferocene (**5a**) and 4-chlorobutylalkylferocene derivatives (**5b**–**d**) by sodium *tert*-butoxide in DMSO at 60 °C in good yields, respectively [26]. This reaction also was carried out by simple bases such as KOH or NaOH in diglyme and DMSO, but the rate of conversion was less than when sodium *tert*-butoxide was used (Scheme 2). In 48 h, compound **6a** was obtained in 80% yield using KOH at 80 °C while at 60 °C the output decreases to 65% yield in the same reaction time (Table 2, Entry 3).

Similarly, the reaction in diglyme was not successful and only 5% product was obtained (Table 2, Entry 1). By NaOH in DMSO, 3-butenylferrocene was obtained in 10% yield after 36 h (Table 2, Entry 2).

(4-Ferrocenylbutyl)dimethylsilane derivatives were synthesized by the Grignard reaction between 4-chlorobutylferrocene (**5a**) [29], (4-chlorobutyl)ethyl-ferrocene (**5b**) and chlorodimethylsilane in THF in 89 and 91% yields, respectively (Scheme 3) [30,31].

Table 1

Synthesis of 4-chlorobutylalkylferrocenes (5a-d).

Entry	Product	Yield%
1	5a	90
2	5b	89
3	5c	88
4	5d	88

For the synthesis of binuclear ferrocenyl based organosilane compounds initially we treated the 3-(butenylferrocene) (**6a**) with (4-ferrocenylbutyl)dimethylsilane (**7a**) in dry hexane with the Karstedt catalyst at room temperature. After 3 days the desired product was obtained in low yield (Table 3, Entry 1); in this case (4ferrocenylbutyl)dimethylsiloxane was formed as the main product under reflux conditions. Using THF gave the desired bis(4-ferrocenylbutyl)dimethylsilane (**8a**) in 10% yield.

Finally in dry toluene at room temperature after 24 h the product (**8a**) was obtained with 91% yield (Table 3, Entry 3). The novel binuclear ferrocenyl based organosilane compounds **8a–g** were synthesized according to this procedure in 80–91% yields (Table 4). The results showed that alkyl substituted ferrocenyl moieties are less reactive than others present in this reaction. ¹H NMR spectra of the obtained compound showed that the only formed product was alpha and no beta type was observed (Scheme 4).

Symmetrical binuclear ferrocenyl based organosilane compounds **8a** and **8e** were also synthesized by the Grignard reaction between **5a** and **5b** with dimethyldichlorosilane in THF under reflux conditions in 92 and 84% yields, respectively (Scheme 5).

3. Cyclic voltammetry

The electrochemical behavior of the synthesized compounds has been studied by cyclic voltammetry at different scan rates (mV/s) 25, 50, 100, 150, 200 and 250 in CH₃CN/ 0.100 M LiClO₄. The resulting diagrams represent pseudo-



Scheme 1. Synthesis of 4-chlorobutylalkylferrocenes (5a-d).



Scheme 2. Synthesis of (3-butenyl)alkylferrocenes.

 Table 2

 Synthesis of 3-butenylferrocene (6a).

Entry	Temperature °C	Solvent	Base	Time/h	Yield/%
1	60	Diglyme	NaOH	36	5
2	60	DMSO	NaOH	36	10
3	60	DMSO	КОН	48	65
4	80	DMSO	КОН	48	80
5	60	DMSO	t-BuONa	36	88

reversible to totally reversible behavior which can be attributed to the single-electron oxidation-reduction reaction of the ferrocene rings. In the diagrams plotted for each of the synthesized compounds, it can be observed that the anodic and cathodic peaks do not change with the potential scan rate. The difference between anodic and cathodic peak potentials is about 75 mV, which is expressed as a single-electron reversible reaction. Plotting of the anodic and cathodic peak currents versus square root of the scan rate represents a straight line with a regression coefficient of 0.99, confirming that redox reactions in the system are diffusion-controlled kinetically fast reactions. In other words, the electron transfer process is rapid and oxidation-reduction half-reactions take place at high speeds. CV voltammograms of compounds (8a) are given in Fig. 1.

In order to compare the influence of the substituents on the redox ability of Fe (II), we carried out electrochemical studies on the synthesized ferrocene derivatives (**5a–5d**), (**6a–6d**) and (**8a–8g**). CV experiments performed in dry CH₃CN/0.100 M LiClO₄ exhibited reversible voltammetric behavior for the ferrocenyl group in this compounds with $\Delta E_p = E_{pa} - E_{pc} \le 0.08$ V at scan rates up to 0.25 V s⁻¹ (Table 5). Cathodic and anodic peak current ratios measured for the derivatives were in the range of $1.02 < i_{pc}/i_{pa} < 1.15$, and E_p values were independent of the scan rate.

All the compounds exhibit only one pair of well-defined redox peak in CH₃CN indicating the existence of only one kind of electroactive center in their structure which

Table 3Synthesis of bis(ferrocenylbutyl)dimethylsilane (8a).

Entry	Compound	Compound	Solvent	Time	Yield%
1	6a	7a	Hexane	3 day	20
2	6a	7a	THF	36 h	10
3	6a	7a	Toluene	36 h	91

Table 4	
Bis[4-(alkylferrocenyl)butyl]dimethylsilane derivatives (8a-8g).	

Entry	Butenylferrocenes	Silane	Product	Yield%*
1	6a	7a	8a	91
2	6b	7a	8b	91
3	6c	7a	8c	87
4	6d	7a	8d	81
5	6a	7b	8b	91
6	6b	7b	8e	83
7	6c	7b	8f	86
8	6d	7b	8g	80

*Isolated yield.

corresponds to their ferrocenyl group. Fig. 3 shows an example of typical voltammograms of (4-chlorobutyl) ferrocene in CH₃CN/0.100 M LiClO₄. The influence of the scan rate on the voltammetric response of the ferrocenyl compounds in the range of 0.025–0.25 V s⁻¹ was investigated. As seen, the anodic and cathodic peak currents increased, meanwhile the elevation in scan rate, the plots of the anodic and cathodic currents versus the square root of scan rates ($v^{1/2}$) show a linear relationship (Fig. 2).

Both reduction and oxidative peak currents increase obviously as the Fc unit increases in the structure of compounds (Fig. 4). The elevation of the Fc unit is responsible for the increase of electroactive substances; the charge generated in the reaction became a factor leading to a gradual increase in the peak currents as it forms during the reaction. These compounds can be potentially used as new electroactive materials for sensors and other



Scheme 3. Synthesis of (4-ferrocenylbutyl)dimethylsilane derivatives.

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Scheme 4. Synthesis of bis[4-(alkylferrocenyl)butyl]dimethylsilane derivatives.



Scheme 5. Synthesis of a symmetrical binuclear ferrocenyl based organosilane by the Grignard reaction.



Fig. 1. Cyclic voltammetry of bis(butylferrocen)dimethylsilane (8a) in CH₃CN/LiClO₄. (a) 0.025 (b) 0.05 (c) 0.1 (d) 0.15 (e) 0.2 (f) 0.25 (g) 0.30 V s⁻¹.

Table 5 Potentials (V) and current (μ A) data for 1.0 mM solutions of the ferrocenyl containing compounds in CH₃CN/0.100 M LiClO₄ at 25 °C.

Compound	$\Delta E_{\rm p}$	i _{pc} /i _{pa}	Compound	$\Delta E_{\rm p}$	i _{pc} /i _{pa}
5a	0.071	1.04	8a	0.065	1.12
5b	0.076	1.04	8b	0.070	1.10
5c	0.072	1.02	8c	0.063	1.08
5d	0.073	1.00	8d	0.069	1.11
6a	0.060	1.07	8e	0.060	1.14
6b	0.061	1.09	8f	0.061	1.15
6c	0.065	1.11	8g	0.068	1.13
6d	0.063	1.12			



Fig. 2. Linear relationship between the A) cathodic peak current, B) anodic peak current and the square root of scan rates.

electrochemical systems due to their well reversible redox behavior and the ability to tailor functional groups without affecting the electrochemical aspects.

4. Conclusion

In summary, we have reported the design and synthesis of some binuclear ferrocenyl based organosilane compounds by the reaction of (4-ferrocenylbutyl)dimethylsilane or [4-(ethylferrocenyl)butyl]dimethylsilane with alkenylferrocene derivatives, under the Karstedt catalyst at room



Fig. 3. CV curves of the (4-chlorobutyl)ferrocene in different scan rates. (a) 0.025 (b) 0.05 (c) 0.1 (d) 0.15 (e) 0.2 (f) 0.25 V s⁻¹.



Fig. 4. CV curves for 1.0 mM of a) 4-chlorobutylferrocene b) bis(4-ferrocenylbutyl)dimethylsilane in $CH_3CN/0.100$ M LiClO₄ at 250 mV s⁻¹.

temperature. Meanwhile we show a simple and convenient method for the preparation of 3-butenylalkylferrocenes from 4-chlorobutylalkylferrocenes under mild conditions. The electrochemical behavior of binuclear ferrocenyl based organosilane compounds also was investigated. As the result the relationship between the peak currents and the square root of the scan rate showed that the electrode processes were diffusion controlled.

5. Experimental

5.1. Solvents and reagents

All chemicals were either prepared in our laboratory or purchased from Merck, Fluka, Sigma, Aldrich and Yantai Suny Chem. International Co., Ltd. The commercial solid reagents were used without further purification. Liquid reactants were distilled prior to use. Solvents were dried and distilled prior to use according to standard laboratory practices; water was double distilled. Toluene and THF were dried by refluxing under an argon atmosphere over sodium wire and distilled directly before use. Column chromatography was performed on silica gel 60 (Merck, grain size 0.063–0.2 mm) and *n*-hexane was used as the eluent. All reactions were carried out under an atmosphere of argon in oven-dried glassware while they were magnetically stirred.

5.2. Instrumentation

The ¹H and ¹³C NMR spectra were recorded with a Bruker FT-400 MHz spectrometer at room temperature using CDCl₃ as the solvent, while the chemical shifts are presented as delta-values expressed in ppm referenced to the CHCl₃ residue at 7.25 and 78 ppm, respectively. The FTIR spectra were recorded on a Bruker-Tensor 270 spectrophotometer as KBr disks or as smears between salt plates. The mass spectra were obtained with a GC-Mass Agilent quadrupole mode 5973N instrument, operating at 70 eV.

Cyclic voltammetry measurements were performed on 1 mM solutions of ferrocene derivatives in dry $CH_3CN/0.1$ M LiClO₄ using potentiostat/galvanostat Autolab (PGASTAT 30) equipped with a standard three-electrode cell. A 2-mm-diameter GC was used as the working electrode. A silver/silver chloride (Ag/AgCl) electrode was used along with a platinum electrode as the reference and the counter electrodes, respectively. All potentials in this study are reported with respect to the Ag/AgCl reference electrode.

5.3. General procedure for the synthesis of alkylferrocene

A solution of acyl chloride (53.76 mmol) in 25 ml dry dichloromethane was added to a suspension of anhydrous aluminum chloride (7.7 g, 53.76 mmol) in 25 ml dry dichloromethane and the mixture was stirred at 5 °C for 1 h under argon. The solution of aluminum chloride/acyl chloride complex was added dropwise for 30 min to a solution of ferrocene (10 g, 53.76 mmol) in 130 ml dry dichloromethane at 0 °C. The reaction mixture was warmed to room temperature and stirred for 16 h. A solution of NaBH₄ (2.29 g, 53.76 mmol) in 25 ml diglyme was added dropwise to the purple reaction mixture at -5 °C to form an orange solution as the result which was stirred for an hour in 0 °C. The mixture was hydrolyzed with water while maintaining its temperature at less than or equal to 10 °C. The mixture was allowed to separate by settling and the organic phase was then withdrawn. The aqueous phase was extracted 3 times with 30 ml of CH₂Cl₂ and then all the organic phases were combined, washed with 50 ml of brine, CH₂Cl₂ was removed and the diglyme and the residual ferrocene which was found to be entrained by the diglyme, were distilled at reduced pressure of approximately 20 mm Hg at a column head temperature of 85 °C-95 °C. The alkylferrocene derivatives were distilled, at less than 5 mm Hg. Specific details are given for each compound.

5.3.1. Ethylferrocene (**3b**)

From 4.16 g acetyl chloride, (10.1 g, 0.047 mol) of light brown liquid was obtained in 89% yield. ¹H NMR (400 MHz, CDCl₃, ppm): 1.16–1.19 (t, 3H, CH₃), 2.32–2.37 (q, 2H, FcCH₂), 3.99–4.16 (m, 9H, Fc).

5.3.2. Propylferrocene (3c)

From 4.9 g propionyl chloride, (10.3 g, 0.045 mol) of light brown liquid was obtained in 85% yield. ¹H NMR (400 MHz, CDCl₃, ppm): 0.93–0.96 (t, 3H, CH₃), 1.49–1.58 (m, 2H, CH₂CH₃), 2.31–2.35 (t, 2H, FcCH₂), 4.05–4.15 (m, 9H, Fc).

5.3.3. Butylferrocene (3d)

From 5.64 g butanoyl chloride, (10.8 g, 0.044 mol) of light brown liquid was obtained in 84% yield. ¹H NMR (400 MHz, CDCl₃, ppm): 0.89–0.92 (t, 3H, CH₃), 1.31–1.36 (m, 2H, CH₂CH₃), 1.42–1.45 (m, 2H, CH₂CH₃), 2.29–2.36 (t, 2H, CpCH₂), 4.02–4.13 (m, 9H, Fc).

5.4. General procedure for the synthesis of (4-chlorobutyl) alkylferrocene

A solution of 4-chlorobutanoyl chloride (7.4 g, 53.76 mmol) in 25 ml dry CH₂Cl₂ was added dropwise at room temperature to a suspension of anhydrous aluminum chloride (7.7 g, 53.76 mmol) in 25 ml dry CH₂Cl₂ and stirred at room temperature for 1 h under argon. The homogeneous yellow solution was added dropwise to a solution of ferrocene or alkylferrocene derivatives (53.76 mmol) in 130 ml dry CH₂Cl₂ at 0 °C. The formed dark purple solution was then allowed to slowly get warm to reach room temperature. After 24 h of stirring at room temperature, a solution of NaBH₄ (2.9 g, 53.76 mmol) in 25 ml diglyme was added to the mixture while maintaining the temperature at less than or equal to 0 °C. A dark orange solution was formed as the result and stirred at 0 °C for 1 h. The mixture was hydrolyzed with 60 ml water while keeping its temperature at less than or equal to 5 °C. The mixture was allowed to separate by settling to let the organic phase be withdrawn and the aqueous phase was extracted 3 times with 30 ml of CH₂Cl₂. All the organic phases were combined and washed with 60 ml of brine. CH₂Cl₂ was removed and the diglyme was distilled under reduced pressure. The residue was purified by column chromatography on silica gel with *n*-hexane as the eluent. Specific details are given for each compound.

5.4.1. (4-Chlorobutyl)ferrocene (5a)

From 10 g ferrocene, (13.2 g, 0.047 mol) of orange liquid was obtained in 90% yield. FTIR (KBr, cm⁻¹): 3091 (Cp-H), 2936–2859 (C–H), 1640, 1450 (C=C), 1305 (CH₂–Cl)), 1036 (Cp), 820 (C–Cl), 492 (Cp-Fe); ¹H NMR (400 MHz, CDCl₃, ppm): 1.54–1.69 (m, 2H, $-CH_2-$), 1.77–1.81 (m, 2H, $-CH_2-$), 2.34–2.38 (t, 2H, Cp-CH₂), 3.53–3.56 (t, 2H, CH₂–Cl), 4.05–4.10 (m, 9H, Cp-H); *m/z* (EI): 276 (100% [M]⁺), 240 (66.47% [M – HCl]⁺), 91 (14.82% [CH₂CH₂CH₂CH₂CH₂Cl]⁺).

5.4.2. (4-Chlorobutyl)ethylferrocene (5b)

From 11.34 g ethylferrocene, (14.5 g, 0.047 mol) of orange liquid was obtained in 89% yield. FTIR (KBr, cm⁻¹): 3088 (Cp-H), 2860–2931 (C–H), 1637, 1450 (C=C), 1311 (CH₂–Cl), 1036 (Cp), 817 (C–Cl), 490 (Cp-Fe); ¹H NMR (400 MHz, CDCl₃, ppm): 1.10–1.15 (t, 3H, CH₃), 1.65–1.67 (m, 2H, Cp-CH₂–CH₂), 1.77–1.83 (m, 2H, CH₂–CH₂–Cl), 2.32–2.37 (m, 4H, Cp-CH₂), 3.55–3.56 (t, 2H, CH₂–Cl), 4.00–4.11 (m, 8H, **Cp-H**); *m/z* (EI): 304 (100%[M]⁺), 91 (26.14% [CH₂CH₂CH₂CH₂CH₂Cl]⁺).

5.4.3. (4-Chlorobutyl)propylferrocene (5c)

From 12 g propylferrocene, (15 g, 0.047 mol) of orange liquid was obtained in 88% yield. FTIR (KBr, cm⁻¹): 3091 (Cp-H), 2936–2859 (C–H), 1640, 1450 (C=C), 1305 (CH₂–Cl), 1007 (Cp), 817 (C–Cl), 462 (Cp-Fe); ¹H NMR (400 MHz, CDCl₃, ppm): 0.93–0.97 (t, 3H, CH₃), 1.48–1.57 (m, 2H, CH₂–CH₃), 1.62–1.67 (m, 2H, Cp-CH₂–CH₂), 1.78–1.85 (m, 2H, CH₂–CH₂–Cl), 2.25–2.39 (m, 4H, Cp-CH₂), 3.53–3.59 (t, 2H, CH₂–Cl), 3.96–4.12 (m, 8H, **Cp-H**); *m/z* (El): 318 (100%[M]⁺), 91 (8.54% [CH₂CH₂CH₂CH₂Cl]⁺).

5.4.4. (4-Chlorobutyl)butylferrocene (5d)

From 12.82 g butylferrocene, (15.6 g, 0.046 mol) of orange liquid was obtained in 88% yield. FTIR (KBr, cm⁻¹): 3087 (Cp-H), 2880–2928 (C–H), 1685, 1450 (C=C), 1307 (CH₂–Cl), 1036 (Cp), 816 (C–Cl), 482 (Cp-Fe); ¹H NMR (400 MHz, CDCl₃, ppm): 0.90–0.98 (t, 3H, CH₃), 1.29–1.38 (m, 2H, –CH₂–), 1.43–1.51 (m, 2H, –CH₂–), 1.61–1.68 (m, 2H, Cp-CH₂–CH₂), 1.76–1.83 (m, 2H, CH₂–CH₂–Cl), 2.25–2.37 (m, 4H, Cp-CH₂), 3.52–3.58 (t, 2H, CH₂Cl), 3.97–4.03 (m, 8H, **Cp-H**); m/z (EI): 332 (100%[M]⁺) 91 (8.72% [CH₂CH₂CH₂CH₂Cl₂⁺).

5.5. General procedure for the synthesis of (3-butenyl) alkylferrocene

A 50 ml round-bottom flask was charged with (4chlorobutyl)alkylferrocene (7.23 mmol), sodium tert-butoxide (2.0 g, 21.0 mmol) and 30 ml DMSO as the solvent under argon. Mixture was stirred at 60 °C and reaction progress was monitored by thin layer chromatography (TLC) until the complete disappearance of (4-chlorobutyl) alkylferrocene. The mixture was allowed to cool to room temperature to get ready for being extracted three times with 30 ml of *n*-hexane. All the *n*-hexane phases were combined and washed 3 times with 10 ml of water to remove sodium tert-butoxide and DMSO. The organic phase was dried over Na₂SO₄ and the organic solvent was removed. The residue was purified by column chromatography with *n*-hexane as the eluent to give the corresponding products ($R_f = 0.6$). Specific details are given for each compound.

5.5.1. (3-Butenyl)ferrocene (**6a**)

From 2 g of (4-chlorobutyl)ferrocene, 1.5 g (6.25 mmol) of brown oil (88% yield) was obtained. FTIR (KBr, cm⁻¹): 3087 (=C–H), 2926, 2860 (–C–H), 1637, 1451 (C=C), 1101, 1009, (Cp); ¹H NMR (400 MHz, CDCl₃): δ 2.27–2.32 (m, 2H, –**CH**₂), 2.42–2.46 (t, 2H, –**CH**₂), 4.06–4.12 (m, 9H, **Cp-H**), 4.98–5.08 (dd, 2H, CH=**CH**₂), 5.85–5.92 (ddt, 1H, **CH**=CH₂); *m/z* (EI): 240 (80.78% [M]⁺), 199(100% [Fc-CH₂]⁺), 121 (43.5% [Cp-Fe]⁺) [32].

5.5.2. (3-Butenyl)ethylferrocene (**6b**)

From 2.2 g of (4-chlorobutyl)ethylferrocene, 1.5 g (5.5 mmol) of brown oil (88% yield) was obtained. FTIR (KBr, cm⁻¹): 3087 (=C–H), 2926, 2860 (–C–H), 1637, 1451 (C=C), 1101, 1000, (Cp); ¹H NMR (400 MHz, CDCl₃):

δ 1.14–1.17 (t, 3H, **CH**₃–), 2.25–2.42 (m, 6H, –**CH**₂–), 3.97–4.10 (m, 8H, **Cp-H**), 4.96–4.98 (dd, 2H, CH=**CH**₂), 5.86–5.87 (ddt, 1H, **CH**=CH₂); ¹³C NMR (100 MHz, CDCl₃, ppm): 13.87 (**CH**₃–), 21.13 (–**CH**₂–), 28.08 (Fc-**CH**₂), 34.43 (–**CH**₂–), 66.70, 67.45, 67.98 (**Cp**), 87.02 (C_{ipso}), 113.39 (CH=**CH**₂), 137.62 (**CH**=CH₂); *m/z* (EI): 268 (91.5% [M]⁺), 227 (100% [CH₃–CH₂–Fc-CH₂]⁺).

5.5.3. (3-Butenyl)propylferrocene (6c)

From 2.3 g of (4-chlorobutyl)propylferrocene, 1.5 g (5.3 mmol) of brown oil (75% yield) was obtained. FTIR (KBr, cm⁻¹): 3083 (C–H), 2926, 2885 (C–H), 1637, 1453 (C=C), 1102, 1026, (Cp); ¹H NMR (400 MHz, CDCl₃): δ 0.91–0.95 (t, 3H, CH₃–), 1.48–1.52 (t, 2H, –CH₂–), 2.27–2.29, 2.36–2.42 (m, 6H, –CH₂–), 3.99–4.11 (m, 8H, Cp-H), 4.96–5.06 (dd, 2H, CH=CH₂), 5.86–5.90 (ddt, 1H, CH=CH₂); ¹³C NMR (100 MHz, CDCl₃, ppm): 13.25 (CH₃–), 23.46 (–CH₂–), 28.04, 30.75 (–CH₂–), 34.42 (–CH₂–), 66.71, 67.46, 67.99 (Cp-H), 87.47 (C_{ipso}), 113.45 (CH=CH₂), 137.70 (CH=CH₂); *m/z* (EI): 282 (100% [M]⁺), 241(42.8% [CH₃–(-CH₂)₂–Fc-CH₂]⁺).

5.5.4. (3-Butenyl)butylferrocene (6d)

From 2.4 g of (4-chlorobutyl)butylferrocene, 1.5 g (5.06 mmol) of brown oil (70% yield) was obtained. FTIR (KBr, cm⁻¹): 3083 (=C-H), 2926, 2858 (-C-H), 1637, 1453 (C=C), 1103, 1026, (Cp); ¹H NMR (400 MHz, CDCl₃): δ 0.92 (t, 3H, CH₃-), 1.34–1.47 (m, 4H, -CH₂-), 2.28–2.41 (m, 6H, -CH₂-), 3.98–4.03 (m, 8H, Cp-H), 4.98–5.06 (dd, 2H, CH= CH₂), 5.87 (ddt, 1H, CH=CH₂); ¹³C NMR (100 MHz, CDCl₃, ppm): 13.02 (CH₃), 21.65 (-CH₂-), 27.93, 28.07 (Fc-CH₂), 32.45, 34.41 (-CH₂-), 65.79, 76.56, 68.01(Cp-H), 87.48 (C_{ipso}), 113.45 (CH=CH₂), 137.71 (CH=CH₂); m/z (EI): 296 (100% [M]⁺), 255(78% [CH₃-(CH₂)₃-Fc-CH₂]⁺), 121 (15% [Cp-Fe]⁺).

5.6. Preparation of [4-(alkylferrocenyl)butyl]dimethylsilane

5.6.1. (4-Ferrocenylbutyl)dimethylsilane (7a)

7a was prepared according to the procedure described by M. Immelman, J.C. Swarts, G.J. Lamprecht, and S.E. Greyling [30].

5.6.2. [4-(Ethylferrocenyl)butyl]dimethylsilane (7b)

7b was prepared according to a similar procedure to that of **7a** as dark brown oil in 91% yield: FTIR (KBr, cm⁻¹): 3089 (Cp-H), 2960 (C–H), 2110 (Si–H), 1635, 1454 (Cp), 1250 (C–Si), 1031 (Cp), 491 (Cp-Fe); ¹H NMR (400 MHz, CDCl₃, ppm): 0.09–0.14 (d, 6H, Si(CH₃)₂), 0.61–0.65 (t, 2H, CH₂Si(CH₃)₂), 0.91–0.96 (m, 2H, CH₂CH₂Si(CH₃)₂), 1.16–1.21 (t, 3H, CH₃), 1.43–1.56 (m, 2H, Cp-CH₂–CH₂), 2.31–2.37 (m, 4H, Cp-CH₂), 3.97–4.05 (m, 9H, Cp, Si–H); ¹³C NMR (100 MHz, CDCl₃, ppm): –3.59 (Si(CH₃)₂), 1.326 (CH₂CH₃), 25.36 (CH₂Si(CH₃)₂), 27.88, 28.49 (–CH₂–), 31.56, 34.65 (CpCH₂), 66.58, 67.13, 67.31, 67.38 (Cp), 86.14, 88.28 (CH₂C₅H₃); Anal. Calc. for: C₁₈H₂₈FeSi (328.347): C, 65.84; H, 8.59; Fe, 17.01. Found: C, 63.99; H, 8.33%; Fe, 16.94%.

5.7. General procedure for the synthesis of bis[4-(alkylferrocenyl)butyl]dimethylsilane derivatives (**8a–g**)

A 25 ml round-bottom flask with a magnetic stirrer was charged with (3-butenyl) alkylferrocene (0.83 mmol), [(4-dimethylsilyl)butyl]ferrocene or [(4-dimethylsilyl)butyl] ethylferrocene (1.2 mmol) and 15 ml dry toluene solvent. Following this, 10 μ l of Karstedt catalyst ([Pt]/[Si–H] = 3.1×10^{-6}) was added to the mixture. FTIR spectroscopy was utilized to follow the progress of the reaction, by monitoring the loss of the Si–H absorption. The reaction mixture was stirred at room temperature until the complete disappearance of Si–H bonds in FTIR spectra. The solvent was evaporated under reduced pressure and the residue was purified by column chromatography with (20 ml) *n*-hexane as the eluent to give the corresponding products. Specific details are given for each compound.

5.7.1. Bis(4-ferrocenylbutyl)dimethylsilane (8a)

From 0.2 g of 3-butenylferrocene and 0.37 g of (4-ferrocenylbutyl)dimethylsilane, 0.45 g (0.83 mmol) of orange oil (91% yield) was obtained.

FTIR (KBr, cm⁻¹): 3090 (=C–H), 2921, 2795 (–C–H), 1633, 1410 (C=C), 1252, 814 (Si–C), 1101, 1003 (Cp); ¹H NMR (400 MHz, CDCl₃): δ –0.0175 (s, 6H, Si-(**CH**₃)₂), 0.50–0.54 (t, 4H, **CH**₂–Si), 1.34–1.36 (m, 4H, –**CH**₂–), 1.51–1.55 (m, 4H, –**CH**₂–), 2.30–2.34 (t, 4H, –**CH**₂–), 4.06–4.17 (m, 18H, **Cp-H**); ¹³C NMR (100 MHz, CDCl₃, ppm): –4.07 (Si-(**CH**₃)₂), 13.86, 22.91, 28.18, 33.99 (–**CH**₂–), 65.99, 66.88, 67.39 (**Cp-H**), 88.56 (**C**_{ipso}).

5.7.2. [4-(Ethylferrocenyl)butyl](4-ferrocenylbutyl) dimethylsilane (**8b**)

From 0.22 g of (3-butenyl)ethylferrocene and 0.37 g of (4-ferrocenylbutyl)dimethylsilane, 0.43 g (0.75 mmol) of orange oil (91% yield) was obtained. FTIR (KBr, cm⁻¹): 3087 (\equiv C–H), 2922, 2850 (-C–H), 1710, 1452(C \equiv C), 1252, 819 (Si–C), 1101, 1003 (Cp); ¹H NMR (400 MHz, CDCl₃): δ –0.031 (s, 6H, Si-(CH₃)₂), 0.49–0.53 (t, 4H, –CH₂–Si), 1.14–1.16 (t, 3H, CH₃–), 1.31–1.35 (m, 4H, –CH₂–), 1.49–1.54 (m, 4H, –CH₂), 2.30–2.33 (m, 6H, CH₂-Fc), 3.98–4.09 (m, 17H, Cp-H). ¹³C NMR (100 MHz, CDCl₃, ppm): –4.30 (Si-(CH₃)₂), 13.83 (CH₃–), 21.17 (–CH₂–), 22.95, 22.99, 28.69, 34.01 (–CH₂–), 65.98, 66.42, 67.03, 67.46 (Cp-H), 88.56 (C_{ipso}).

5.7.3. (4-Ferrocenylbutyl)[4-(propylferrocenyl)butyl] dimethylsilane (**8c**)

From 0.23 g of (3-butenyl)propylferrocene and 0.37 g of (4-ferrocenylbutyl)dimethylsilane, 0.42 g (0.72 mmol) of yellow oil (87% yield) was obtained. FTIR (KBr, cm⁻¹): 3086 (=C-H), 2923, 2850 (-C-H), 1642, 1456(C=C), 1260, 814 (Si-C), 1101, 1003 (Cp); ¹H NMR (400 MHz, CDCl₃): δ -0.02 (s,6H, Si-(**CH**₃)₂), 0.54–0.56 (t,4H, -**CH**₂-Si), 0.96–1.00 (t, 3H, -**CH**₃-), 1.31–1.37 (m, 4H, -**CH**₂-), 1.55–1.57 (m, 6H, -**CH**₂-), 2.30–2.36 (t, 6H, -**CH**₂-Fc), 3.92–4.14 (m, 17H, **Cp-H**). ¹³C NMR (100 MHz, CDCl₃, ppm): -4.30 (Si-(**CH**₃)₂), 14.16 (**CH**₃-), 22.93, 23.45, 28.06, 28.21 (-**CH**₂), 33.99,

34.20 (**CH**₂-Fc), 65.93, 67.01, 67.63, 67.97 (**Cp-H**), 88.50 (**C**_{ipso}).

5.7.4. [4-(Butylferrocenyl)butyl](4-ferrocenylbutyl) dimethylsilane (**8d**)

From 0.24 g of (3-butenyl)butylferrocene and 0.37 g of (4-ferrocenylbutyl)dimethylsilane, 0.40 g (0.67 mmol) of yellow oil (81% yield) was obtained. FTIR (KBr, cm⁻¹): 3088 (=C-H), 2923, 2858 (-C-H), 1708, 1454(C=C), 1255, 818 (Si-C), 1101, 1003 (Cp); ¹H NMR (400 MHz, CDCl₃): δ -0.029 (s, 6H, Si-(CH₃)₂), 0.51–0.53 (t, 4H, CH₂–Si), 0.90–0.93 (t, 3H, CH₃–), 1.31–1.35 (m, 6H, -CH₂–), 1.49–1.53 (m, 6H, -CH₂–), 2.30–2.31 (m, 6H, CH₂–Fc), 3.97–4.10 (m, 17H, Cp-H); ¹³C NMR (100 MHz, CDCl₃, ppm):-4.30 (Si-(CH₃)₂), 14.14 (CH₃–), 22.91, 28.19, 32.14, 34.16 (-CH₂–), 65.94, 66.75, 67.41, 67.70 (Cp-H), 88.49 (C_{ipso}).

5.7.5. Bis[4-(ethylferrocenyl)butyl]dimethylsilane (8e)

From 0.22 g of (3-butenyl)ethylferrocene and 0.4 g of [4-(ethylferrocenyl)butyl]dimethylsilane, 0.41 g (0.68 mmol) of yellow oil (83% yield) was obtained. FTIR (KBr, cm⁻¹): 3087 (=C-H), 2922, 2850 (-C-H), 1710, 1452(C=C), 1252, 819 (Si-C), 1103, 1056 (Cp); ¹H NMR (400 MHz, CDCl₃): δ -0.002 (s,6H, Si-(CH₃)₂), 0.52-0.55 (t, 4H, CH₂-Si), 1.16-1.21 (t, 6H, CH₃-), 1.35-1.37 (m, 4H, -CH₂-), 1.52-1.55 (m, 4H, -CH₂-), 2.31-2.37 (m, 8H, CH₂-Fc), 3.97-4.12 (m, 16H, Cp-H); ¹³C NMR (100 MHz, CDCl₃, ppm): -4.31(Si-(CH₃)₂), 14.11 (CH₃-), 21.08 (CH₂-Si), 22.90, 22.97, 28.06, 34.23 (-CH₂-), 66.52, 66.93, 67.47, 67.89 (Cp-H), 88.27 (C_{ipso}).

5.7.6. [4-(Ethylferrocenyl)butyl][4-(propylferrocenyl)butyl] dimethylsilane (**8f**)

From 0.23 g of (3-butenyl)propylferrocene and 0.4 g of [4-(ethylferrocenyl)butyl]dimethylsilane, 0.43 g (0.7 mmol) of yellow oil (86% yield) was obtained. FTIR (KBr, cm⁻¹): 3086 (=C-H), 2923, 2850 (C-H), 1642, 1456 (C=C), 1260, 814 (Si-C), 1097, 1017 (Cp); ¹H NMR (400 MHz, CDCl₃): δ -0.004 (s, 6H, Si-(CH₃)₂), 0.53 (t, 4H, CH₂-Si), 0.96-1.181 (t, 6H, CH₃-), 1.183-1.196 (m, 4H, CH₂-), 1.52-1.54 (m, 6H, CH₂-), 2.30-2.35 (m, 8H, CH₂-Fc), 3.98-4.06 (m, 16H, Cp-H); ¹³C NMR (100 MHz, CDCl₃, ppm): -4.30 (Si-(CH₃)₂), 14.14 (CH₃-), 22.96 (CH₂-Si), 28.07, 28.22, 30.62, 33.97, 34.21 (-CH₂-), 66.96, 67.51, 67.88 (Cp-H), 88.11(C_{inso}).

5.7.7. [4-(Butylferrocenyl)butyl][4-(ethylferrocenyl)butyl] dimethylsilane (**8**g)

From 0.24 g of (3-butenyl)butylferrocene and 0.4 g of [4-(ethylferrocenyl)butyl]dimethylsilane, 0.41 g (0.65 mmol) of yellow oil (80% yield) was obtained. FTIR (KBr, cm⁻¹): 3086 (=C-H), 2923, 2860 (-C-H), 1695, 1442(C=C), 1260, 814 (Si-C), 1097, 1017 (Cp); ¹H NMR (400 MHz, CDCl₃): δ –0.027 (s, 6H, Si-(CH₃)₂), 0.53 (t, 4H, CH₂–Si), 0.92–0.94, 1.17 (t, 6H, CH₃–), 1.33–1.37 (m, 6H, –CH₂–), 1.50–1.53 (m, 6H, –CH₂–), 2.29–2.35 (m, 8H, CH₂-Fc), 3.97–4.10 (m, 16H, Cp-H); ¹³C NMR (100 MHz, CDCl₃, ppm): –4.30 (Si-(CH₃)₂), 14.18 (CH₃–), 22.66, 22.91, 22.98, 28.08, 33.89, 34.21 (–CH₂–), 66.60, 67.41, 67.97 (Cp-H), 88.39 (C_{ipso}).

5.8. Synthesis of symmetrical bis[4-(alkylferrocenyl)butyl] dimethylsilane derivatives (**8a** and **8e**) by Grignard reaction

The Grignard reagent was prepared in situ by adding of 20 ml of a solution of 4-chlorobutylalkylferrocene derivatives 5a or 5b (18 mmol) in dry THF (80 ml) to 10 ml dry THF containing magnesium turnings (0.43 g, 18 mmol) and a little iodine crystal. The mixture was stirred at room temperature until the reaction commenced (15 min), after which the remaining 60 ml of the chloro-containing compound in THF solution was added dropwise as the reaction went on. The reaction mixture was refluxed under nitrogen until all the magnesium dissolved. The cooled THF-solution containing the Grignard reagent was subsequently added under nitrogen in 30 min, to an excess of dichlorodimethylsilane (1.5 g, 11.6 mmol) and was refluxed for 16 h. After filtration of the precipitated MgCl₂, the solvent was evaporated and the residue was purified by column chromatography with *n*-hexane as the eluent to give the corresponding products. Specific details are given for each compound.

5.8.1. Bis(4-ferrocenylbutyl)dimethylsilane (**8a**) from Grignard reaction

From 5 g of 4-chlorobutylferrocene (**5a**), 4.48 g (8.3 mmol) of orange oil (92% yield) was obtained with specific details like in hydrosilylation product **8a**.

5.8.2. Bis[4-(ethylferrocenyl)butyl]dimethylsilane (**8e**) from Grignard reaction

From 5.48 g of 4-chlorobutylethylferrocene (**5a**), 3.67 g (7.6 mmol) of orange oil (84% yield) was obtained with specific details like in hydrosilylation product **8e**.

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